

Columbia

PAVER & PATIO SLAB CATALOG



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MOLDS FOR EVERY PRODUCT YOU NEED

Molds add a new dimension, quite literally, to your concrete products lineup. They expand your capabilities by allowing you to offer products that look and perform beautifully and can be used for many different purposes. Our hardworking molds set the standard in the industry by producing perfect products for countless cycles.



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INTERLOCKING PAVERS

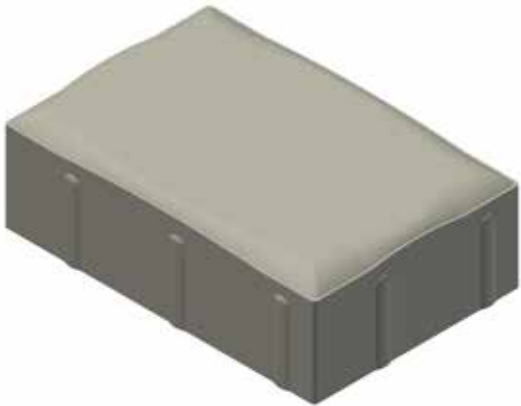
Their aesthetic beauty, variety of colors, wear resistance and easy maintenance make concrete pavers a practical solution for building streets, sidewalks, patios and driveways.



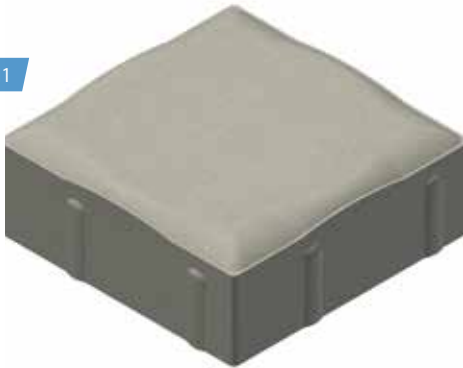
611476

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611476.D04	238 x 158 x 60	58.5	2.4	26.5
611476.D11	158 x 158 x 60	38.7	3.7	40.1

611476.D04



611476.D11



611889

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611889.D23	208 x 138 x 60	44.6	3.2	34.8
611889.D85	138 x 138 x 60	30	4.8	52.5
611889.D86	138 x 68.25 x 60	14.6	9.9	106.2

611889.D23



611889.D85



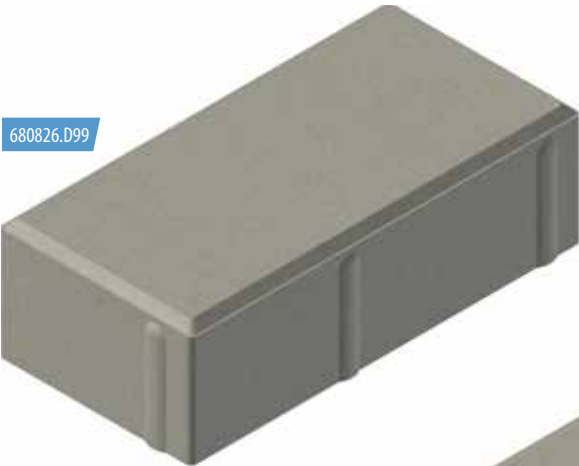
611889.D86



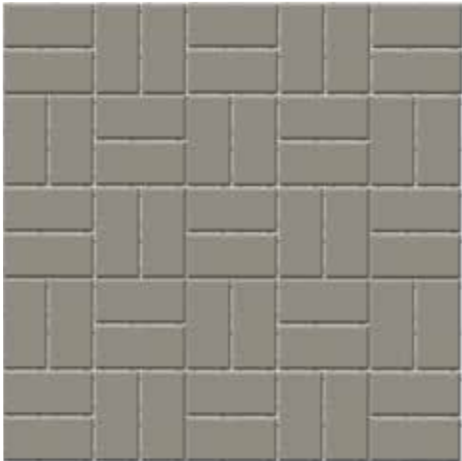
680826

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680826.D99	198 x 98 x 60	30	1.8	50
680826.D115	98 x 98 x 60	15	9.6	100

680826.D99



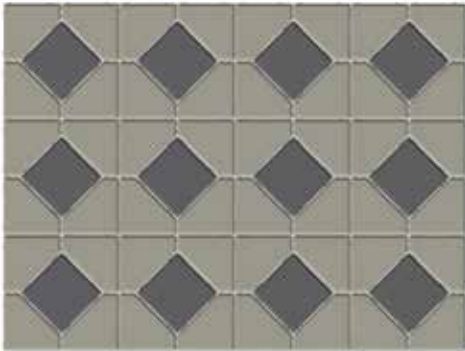
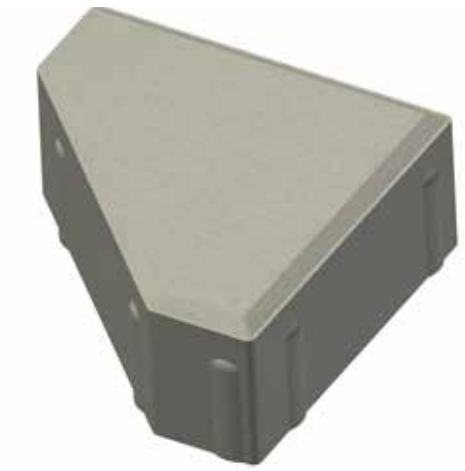
680826.D115



611417

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611417.D01	148 x 148 x 60	25.32	5.7	61.2

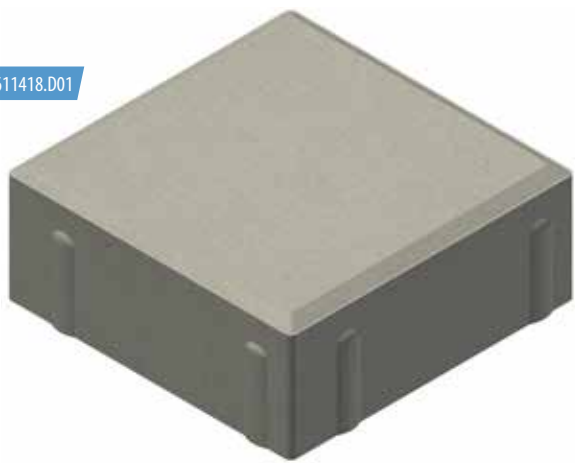
611417.D01



611418

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611418.D01	148 x 148 x 60	33.94	4.2	45.7

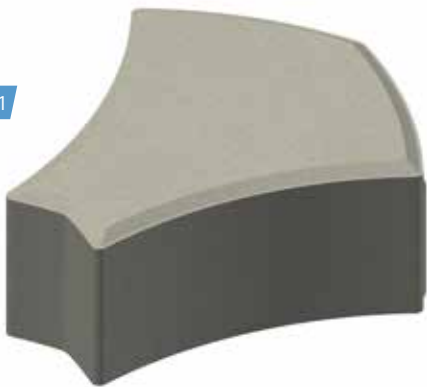
611418.D01



613220

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613220.D01	185 x 200 x 80	32.6	4.4	47.5
613220.D02	125 x 188 x 80	23.1	6.2	67.1

613220.D01



613220.D02



680062.D02

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680062.D02	240 x 128 x 60	37.7	3.8	41

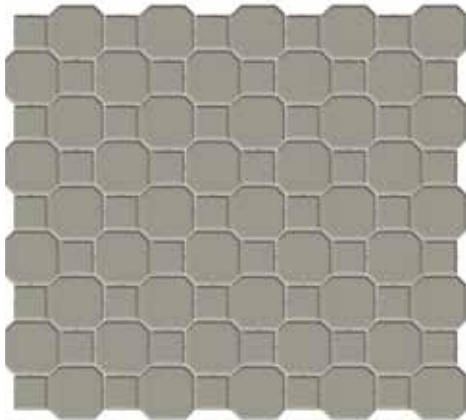
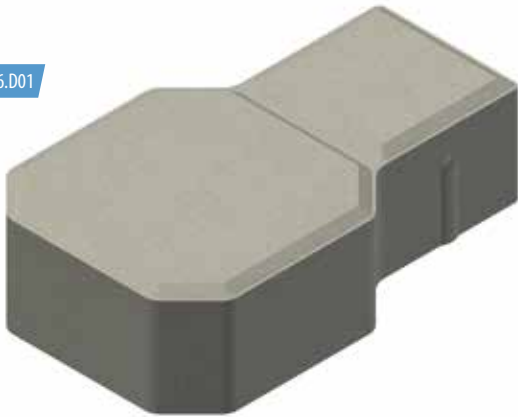
680062.D02



680036

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680036.D01	227 x 137 x 60	39.5	3.7	39.3

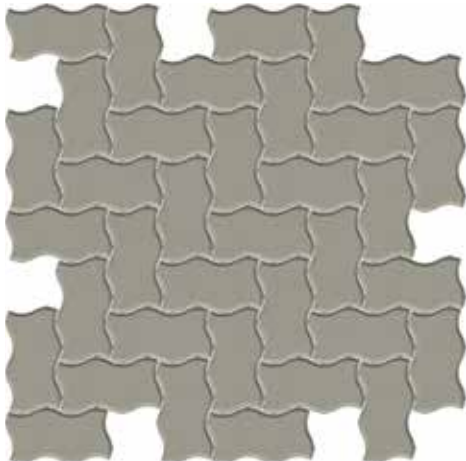
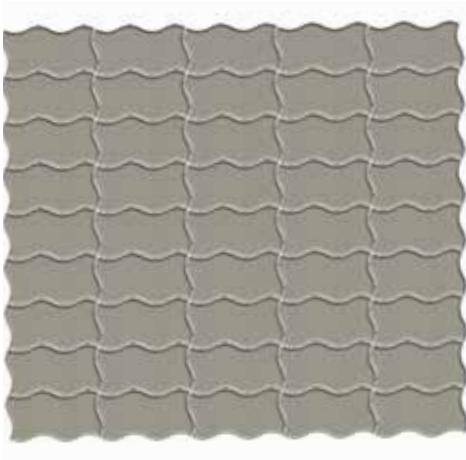
680036.D01



680146

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680146.D01	220 x 116 x 60	32.9	4.4	47.1

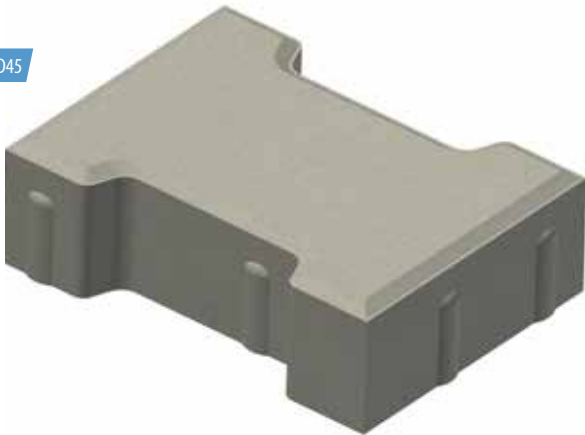
680146.D01



680094

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680094.D45	194 x 143 x 60	37.2	3.9	44.7

680094.D45



680710

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680710.D05	193 x 136.6 x 60	28.7	5	54.1

680710.D05



612247

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612247.D02	195 x 178 x 60	33.3	4.3	46.5

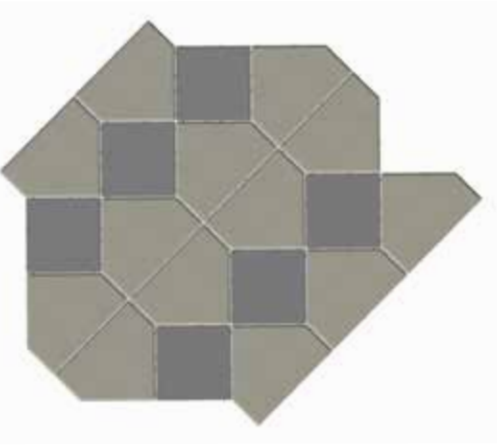
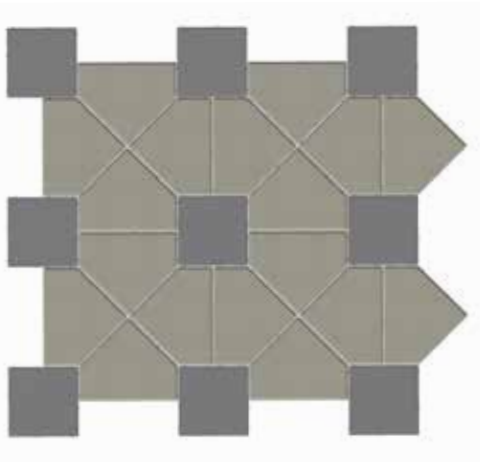
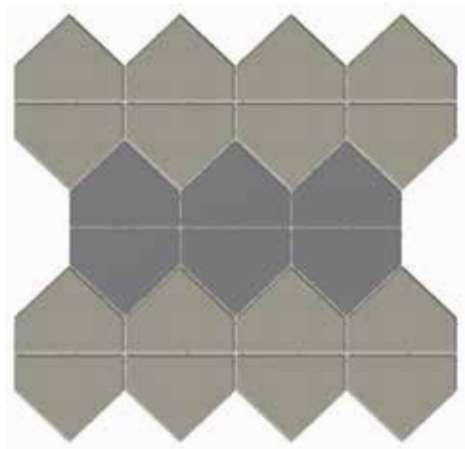
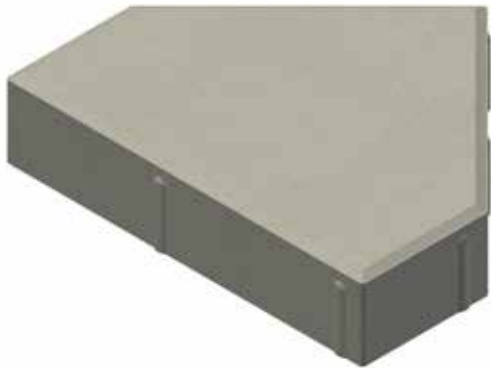
612247.D02



612755

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612755.D03	280 x 238 x 60	73.6	1.9	21.1

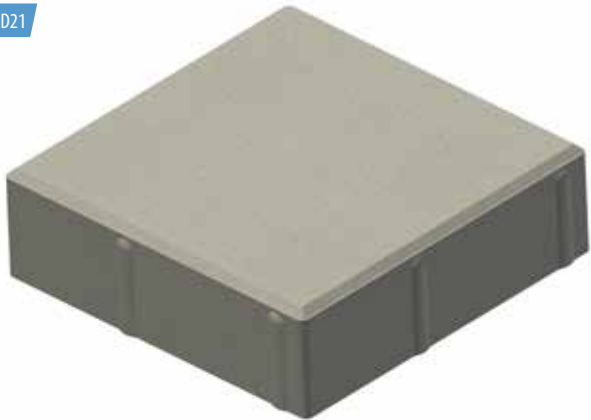
612755.D03



681162

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681162.D21	198 x 198 x 60	60.87	2.6	25.5

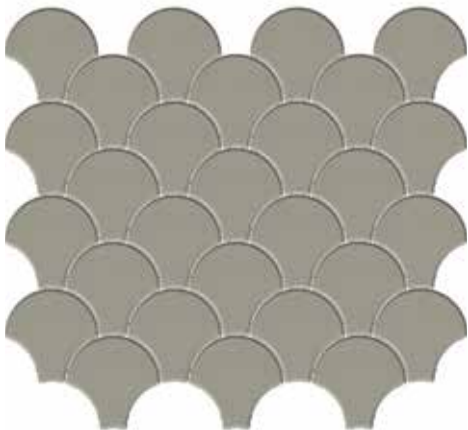
681162.D21



681022

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681022.D01	221 x 221 x 60	48.22	2.9	32.1

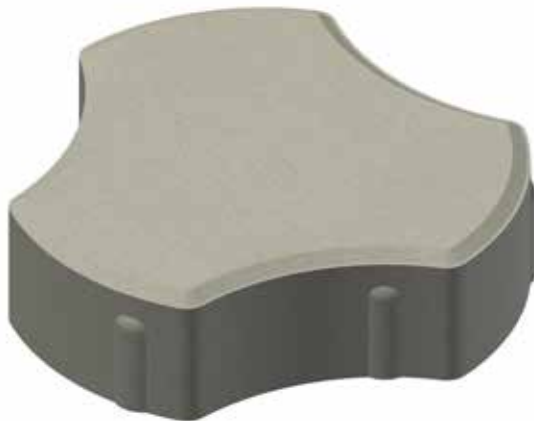
681022.D01



611499

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611499.D02	217.5 x 201 x 60	47.67	3	32.5

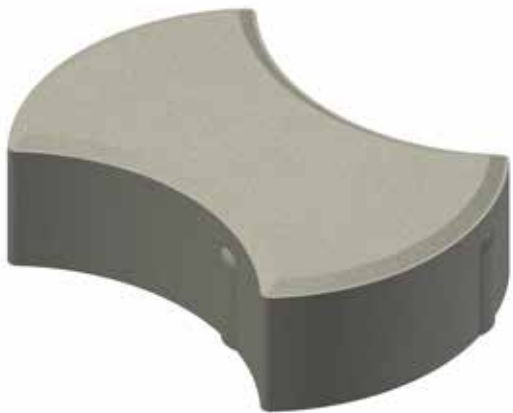
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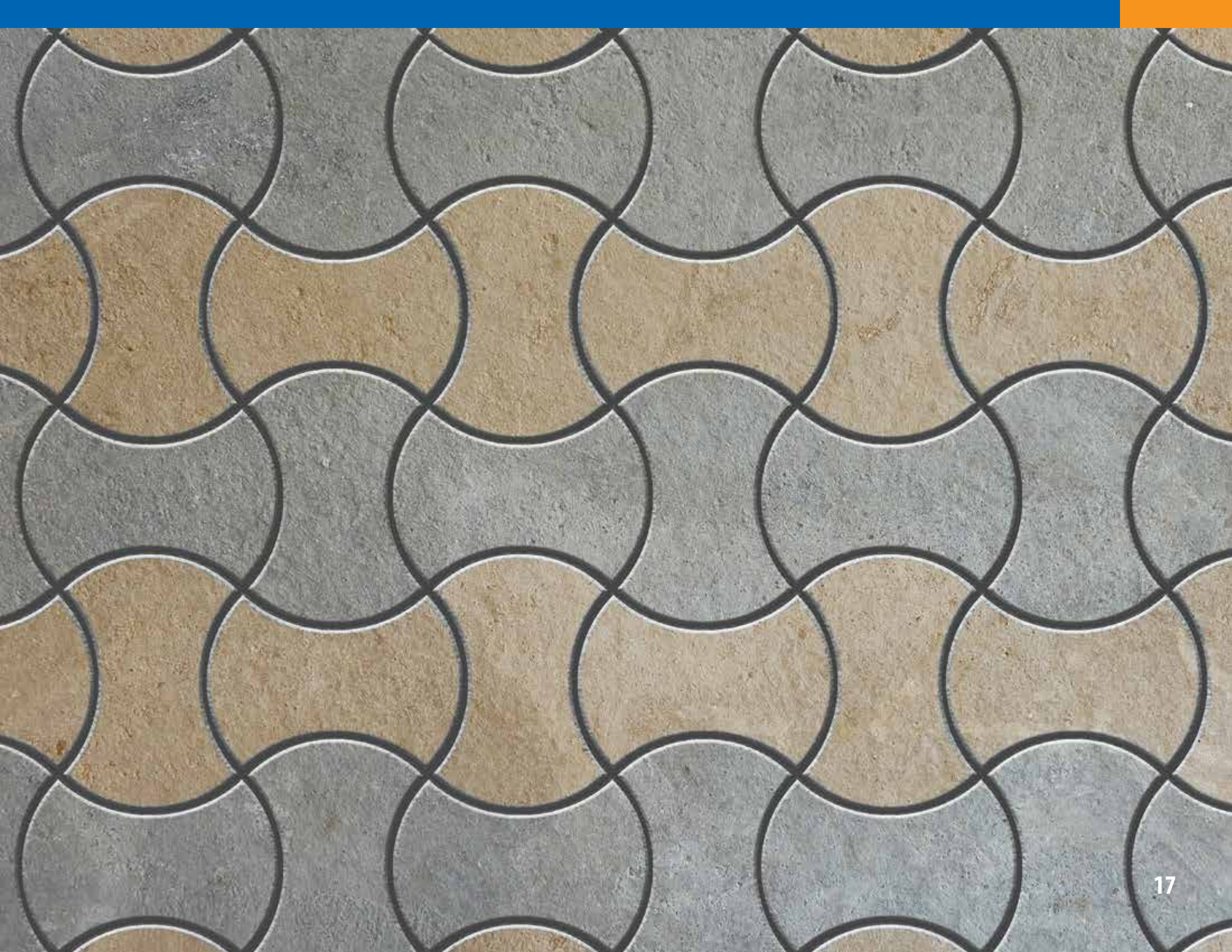


612612

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612612.D01	202 x 138.2 x 60	31.43	4.6	49.3

612612.D01

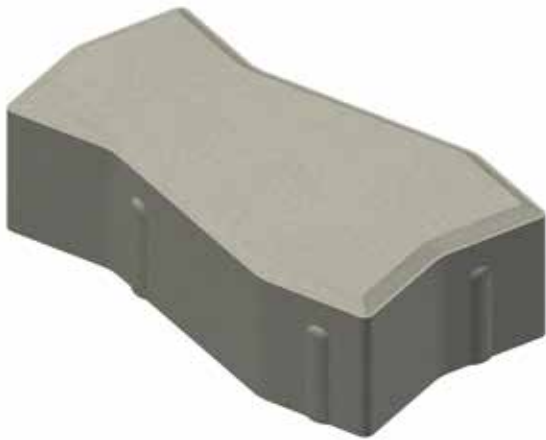




680020

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680020.D05	117 x 207 x 60	30.1	4.8	51.5

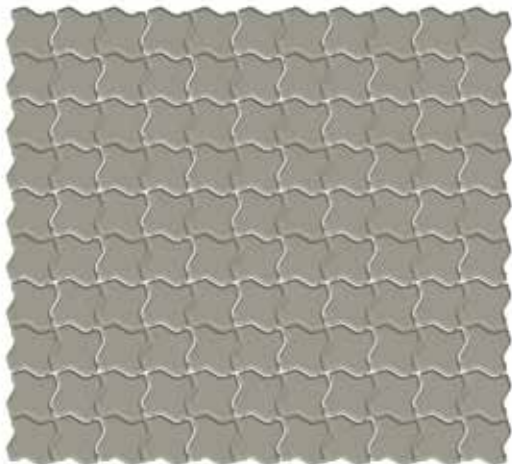
680020.D05



612106

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612106.D04	206 x 206 x 100	41.2	3.5	37.5

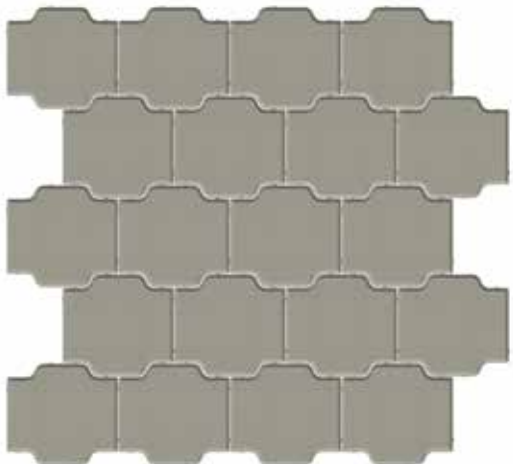
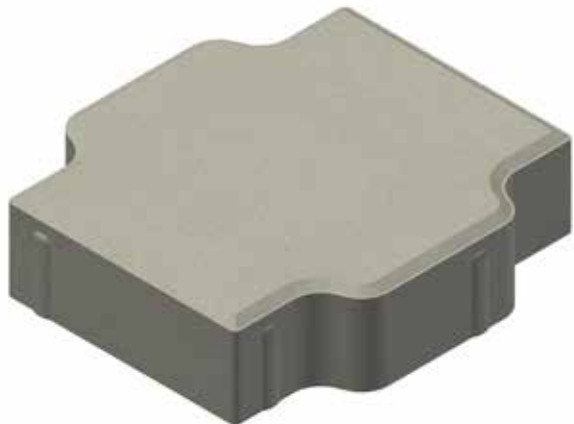
612106.D04



680906

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680906.D23	235 x 216 x 60	68.3	2.1	22.7

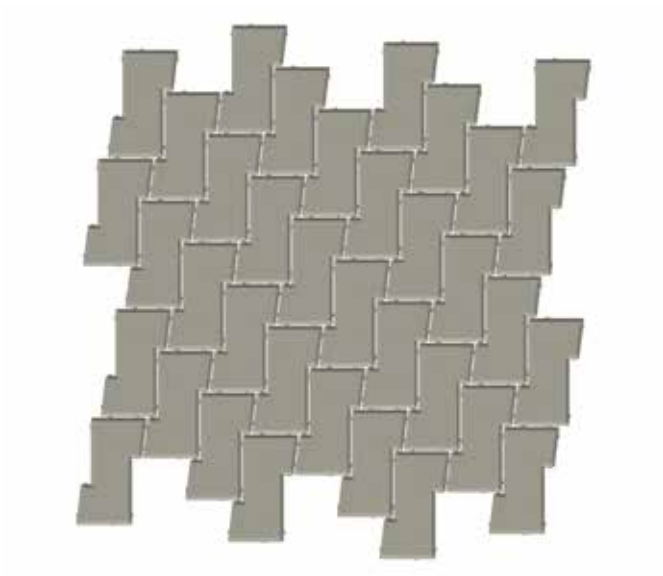
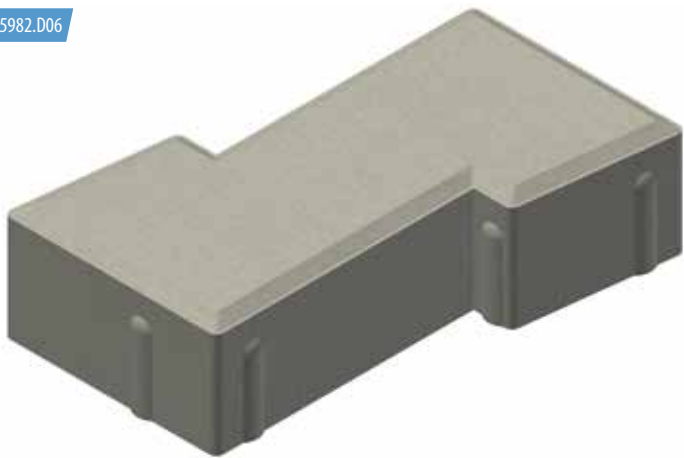
680906.D23



695982

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
695982.D06	222 x 144 x 60	35.4	4.1	43.7

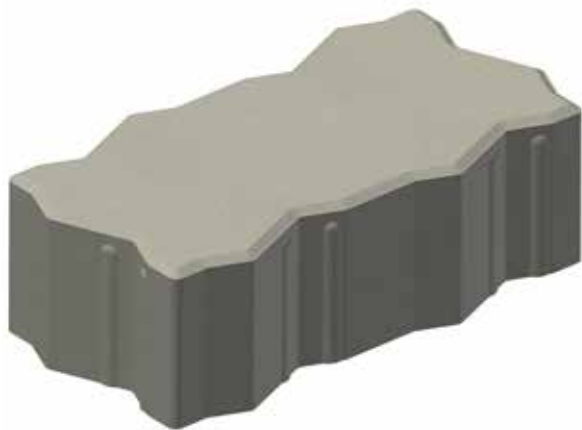
695982.D06



680062.D59

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680062.D59	317 x 167 x 100	67.9	2.1	22.8

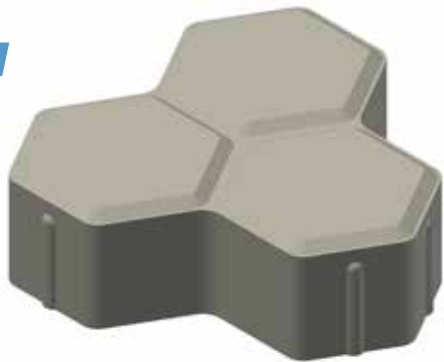
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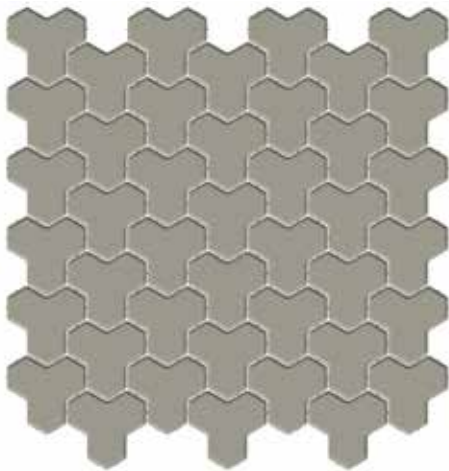
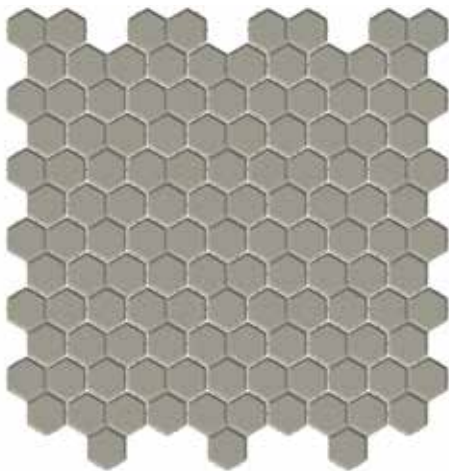
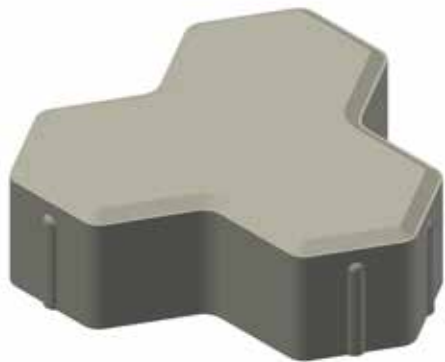
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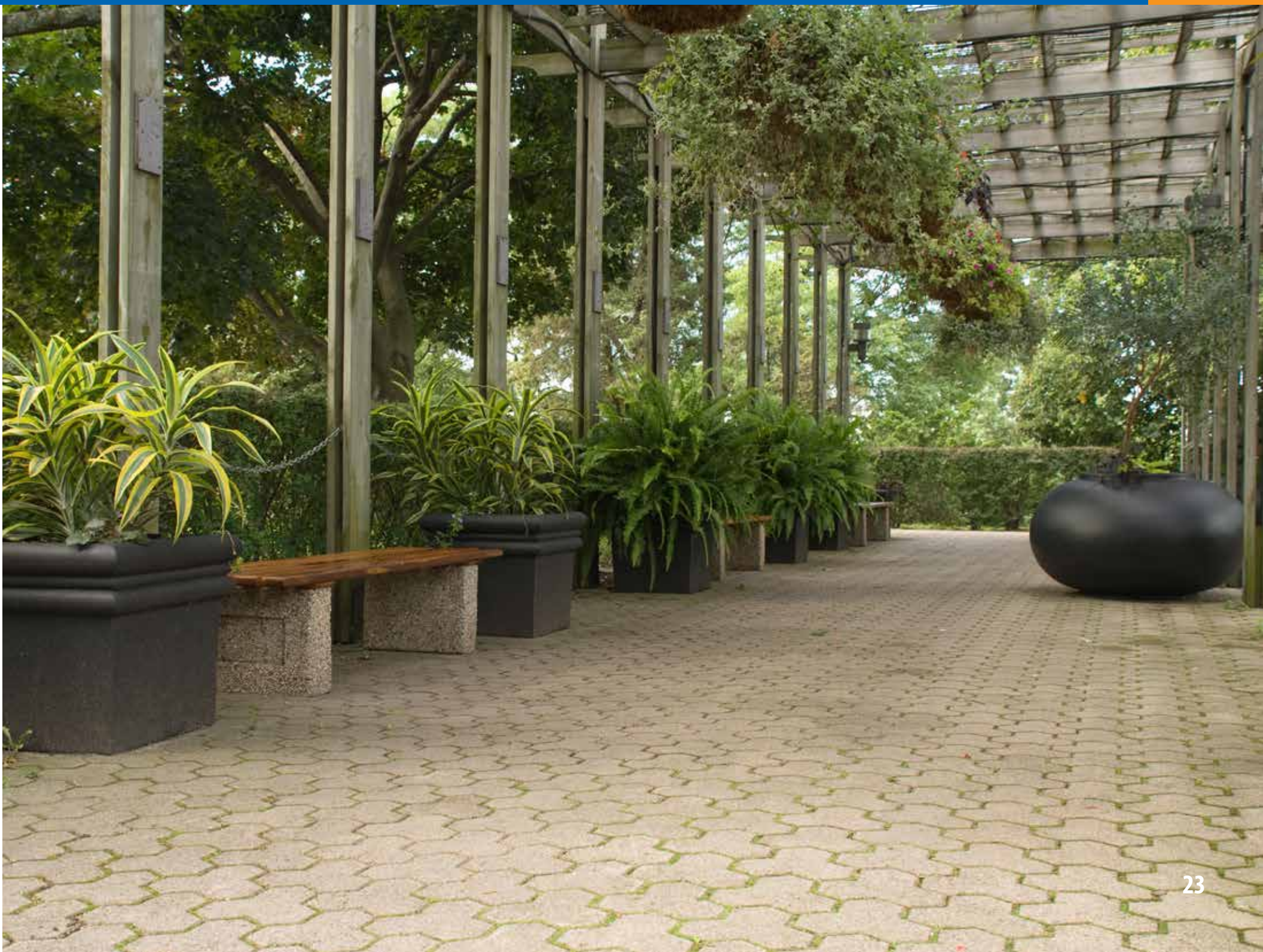
Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
682034.D09	185.7 x 185.7 x 60	34.6	4.2	44.8
682034.D10	185.7 x 185.7 x 60	34.6	4.2	44.8

682034.D09



682034.D10

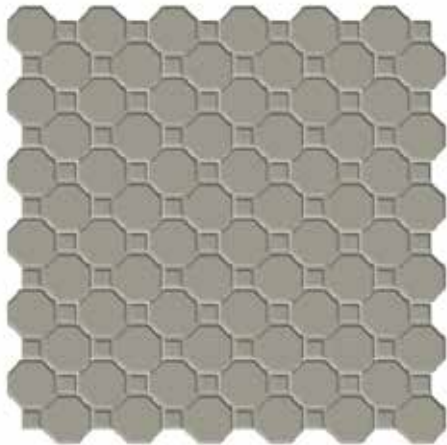




681170

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681170.D01	237 x 183 x 60	43.2	3.3	35.9

681170.D01



682112

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
682112.D01	228 x 113 x 60	39.9	3.8	38.7

682112.D01



681359

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681359.D08	224 x 123 x 60	33.4	4.3	46.4

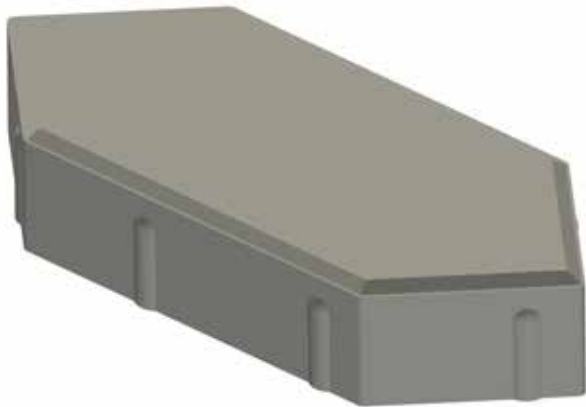
681359.D08



681614

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681614.D02	327.3 x 137 x 60	55.1	2.6	28.1

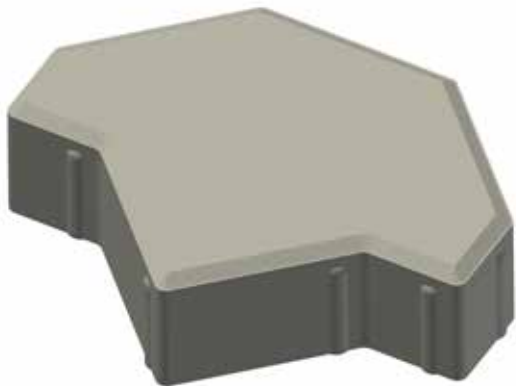
681614.D02



612991

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612991.D02	224 x 174 x 60	38.7	3.7	40.1

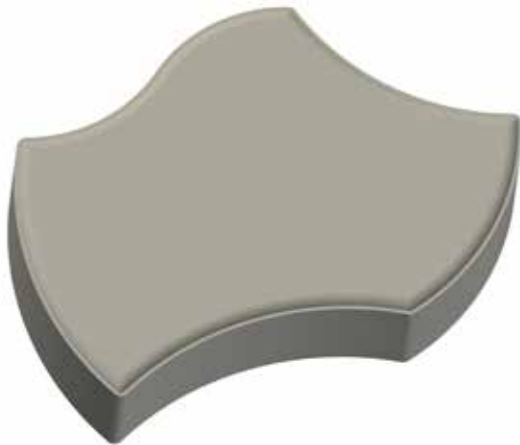
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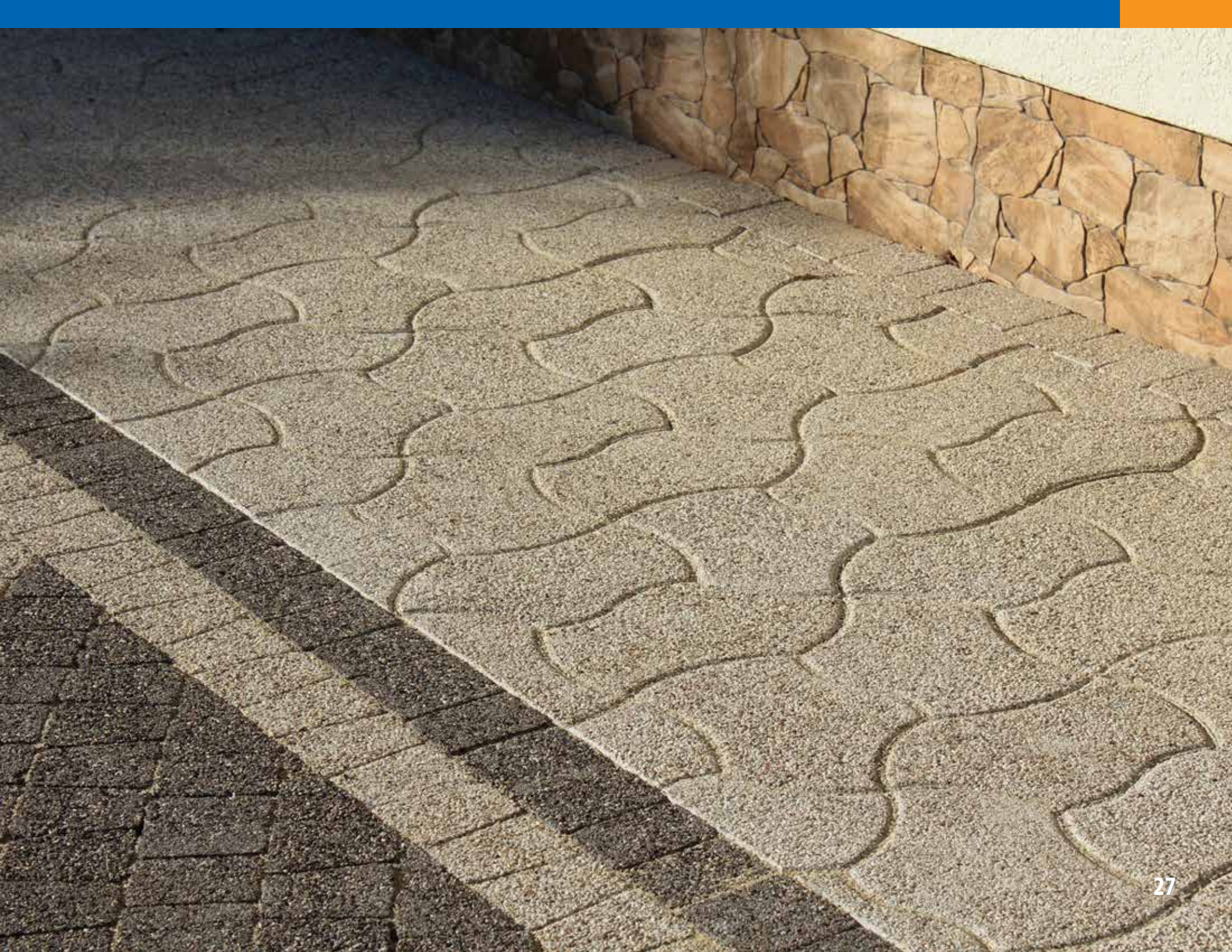


613301

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613301.D01	276 x 193 x 60	57.6	2.5	26.9

613301.D01

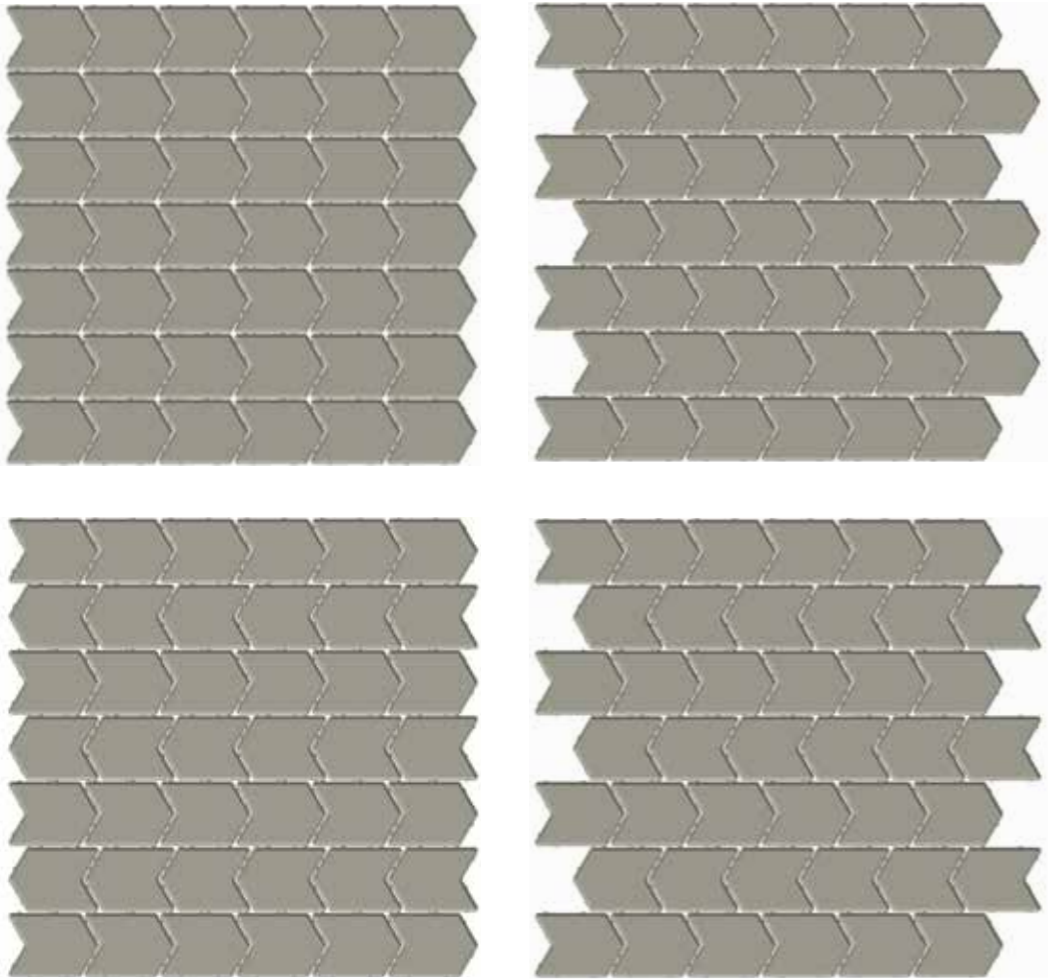
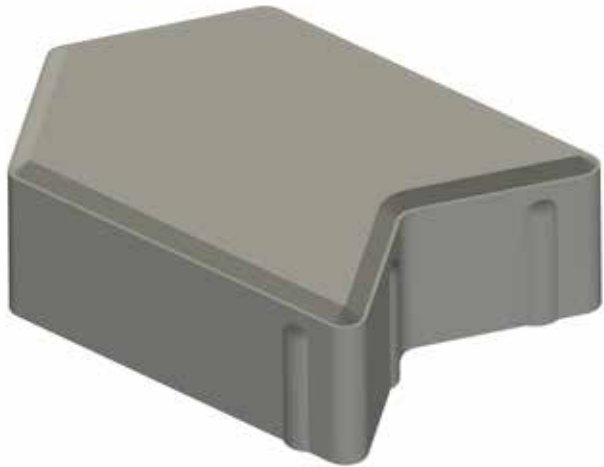




681801

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681801.D01	193 x 138 x 60	34.3	4.2	45.2

681801.D01



612406

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612406.D06	208 x 208 x 60	65.6	2.2	23.6
612406.D07	208 x 418 x 60	132.4	1.1	11.7
612406.D08	418 x 418 x 60	267.3	0.5	5.8
612406.D09	418 x 628 x 60	402.7	0.4	3.9

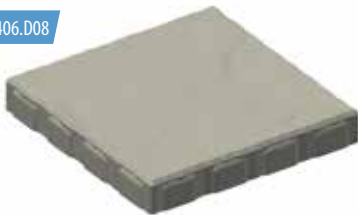
612406.D06



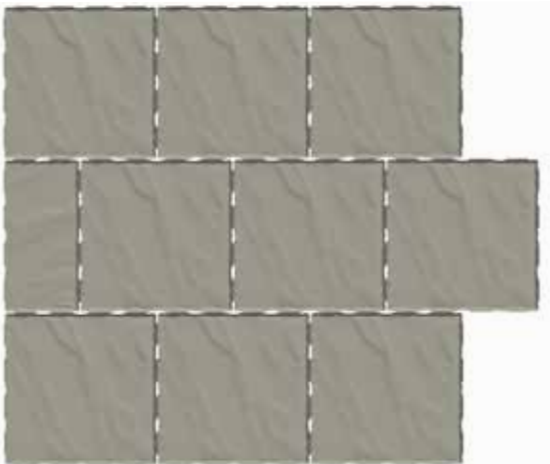
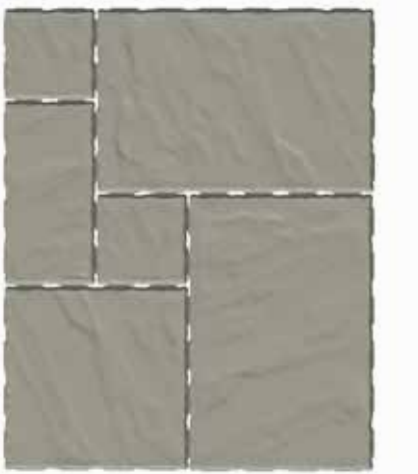
612406.D07



612406.D08



612406.D09



611409

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611409.D02	115 x 115 x 60	19.1	7.5	81.1
611409.D03	112 x 115 x 60	16.4	8.8	94.5
611409.D04	112 x 86 x 60	11.8	12.8	137.2
611409.D05	115 x 172 x 60	29	5	53.4

611409.D02



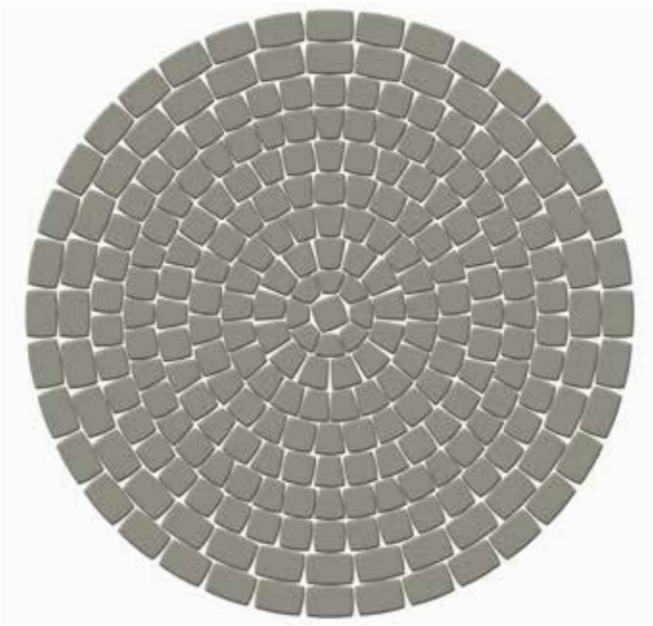
611409.D03



611409.D04



611409.D05





PERMEABLE PAVERS

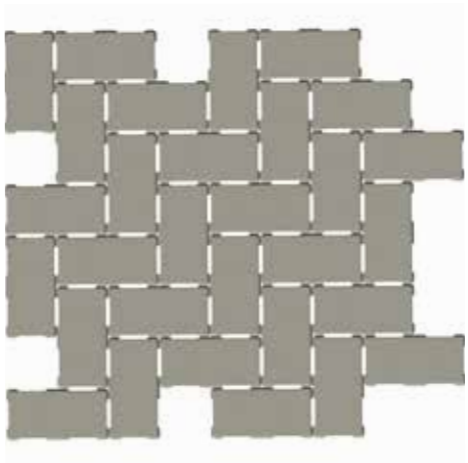
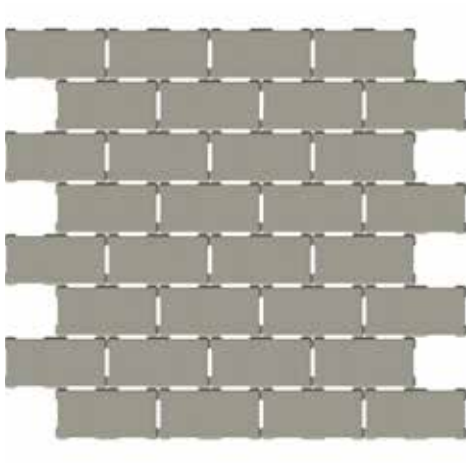
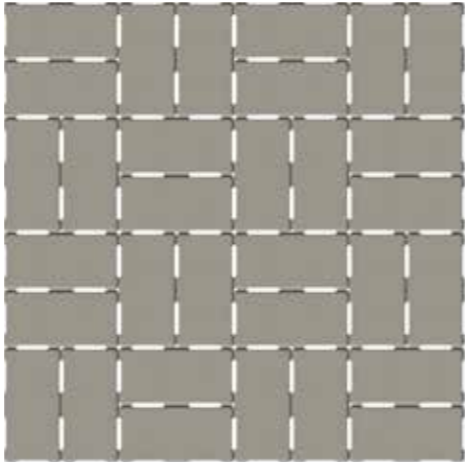
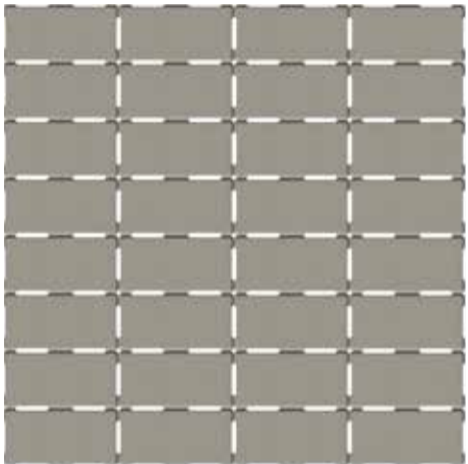
Permeable pavers take pressure off of storm water drainage systems while reducing flooding and surface ponding. This type of paver allows an increased water supply to the surrounding landscape.



613146

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613146.D01	250 x 125 x 80	45.1	3.2	32

613146.D01



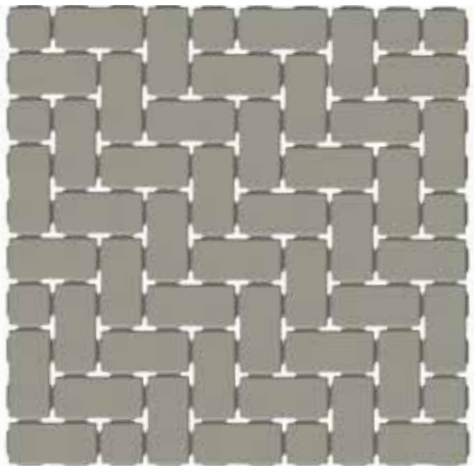
613292

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613292.D01	88 x 188 x 80	27.9	5.2	55.4
613202.D02	88 x 88 x 80	13.6	10.6	114.4

613292.D01



613292.D02



613231

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613231.D01B	320 x 120 x 70	57.4	2.5	27
613231.D02A	240 x 120 x 70	43.2	3.3	35.9
613231.D03A	160 x 120 x 70	28.6	5	54.2

613231.D01B



613231.D02A



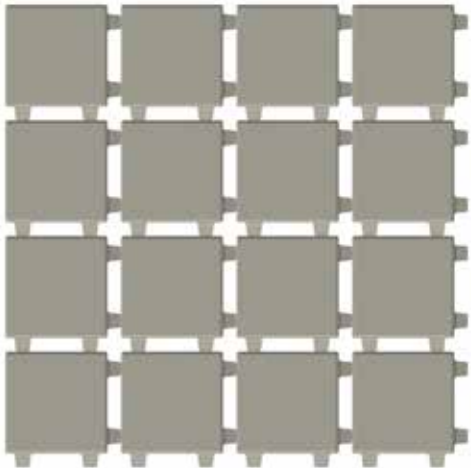
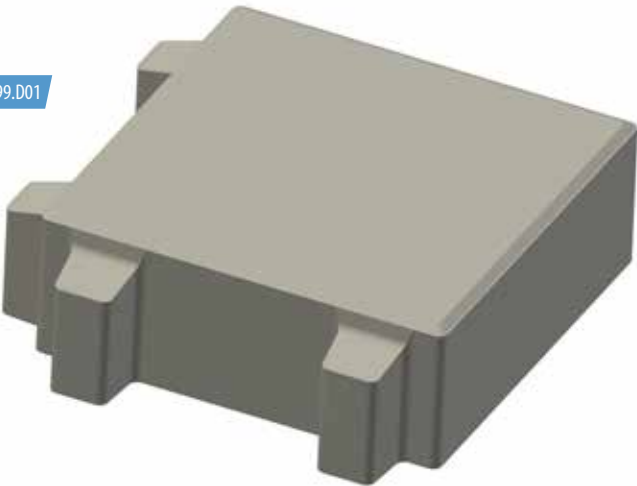
613231.D03A



613299

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613299.D01	220 x 220 x 80	80.8	1.8	19.2

613299.D01



613254

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613254.D02	128.5 x 128.5 x 60	27.9	5.2	55.6
613254.D03	128.5 x 198.5 x 60	41.7	3.5	37.2
613254.D04	128.5 x 266.5 x 60	56.1	2.6	27.6

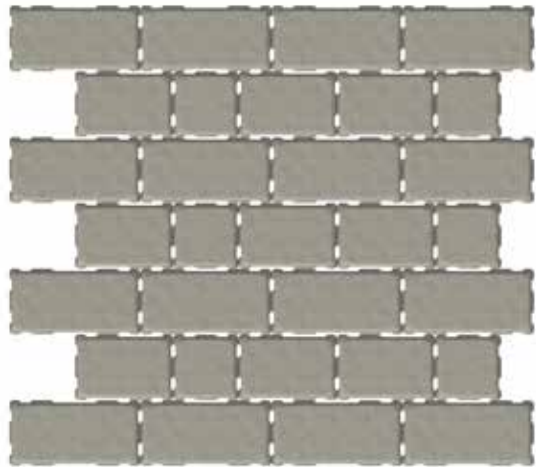
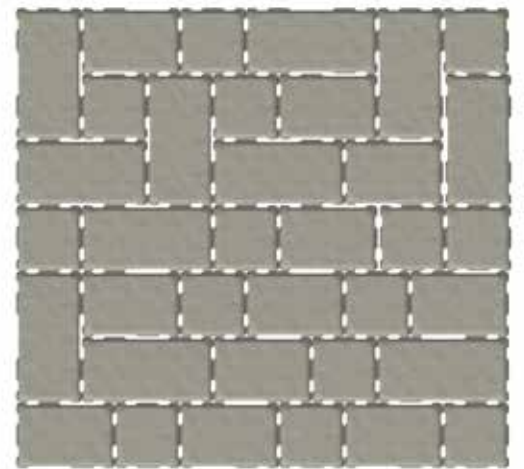
613254.D02



613254.D03



613254.D04



EDGERS

Edgers provide a decorative and durable border to pathways, flowerbeds and other landscaped areas. A wide variety of styles and colors allow for creative applications.



612136

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612136.D02	152.4 x 131.3 x 60	24.18	5.9	64.1

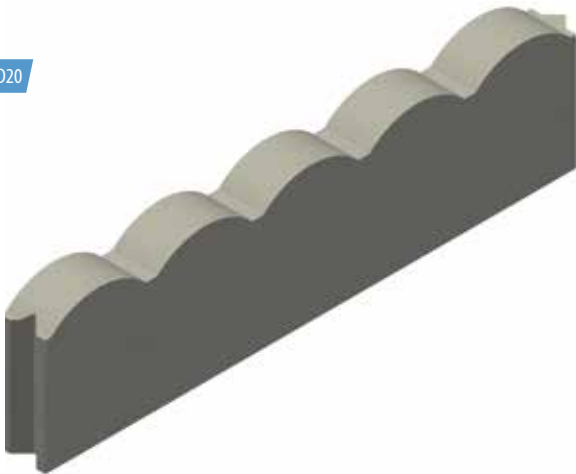
612136.D02



680045

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680045.D20	609.6 x 152.4 x 50.8	46.9	3.1	33

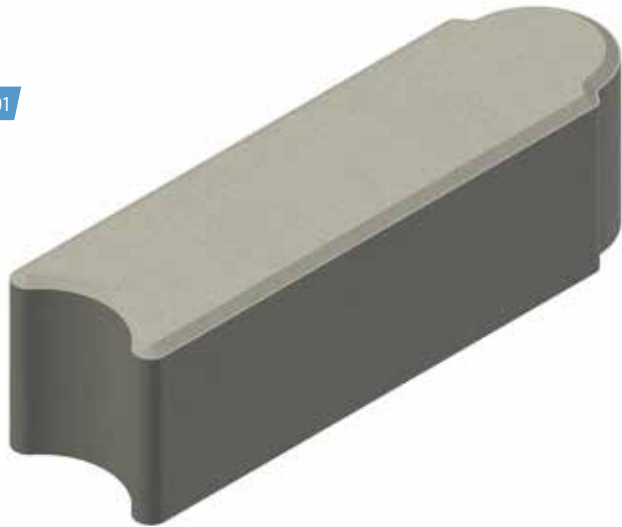
680045.D20



613006

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613006.D01	298.4 x 85.7 x 85.7	36.8	3.9	42.2

613006.D01



613164

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613164.D01	395 x 127 x 89	51.4	2.8	30.2

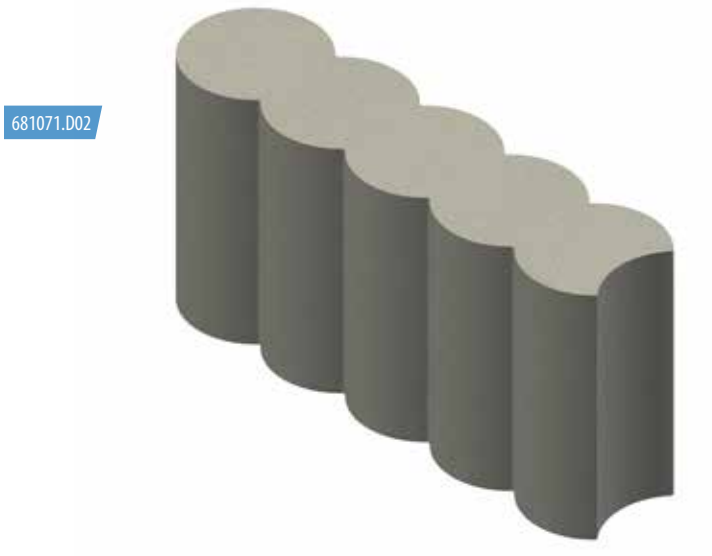
613164.D01



681071

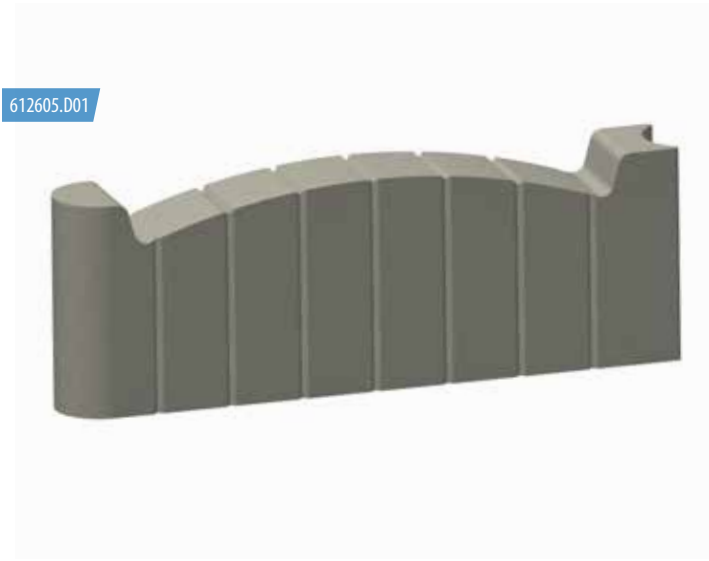
Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681071.D02	295.3 x 142.9 x 76.2	30.2	4.8	51.4

681071.D02



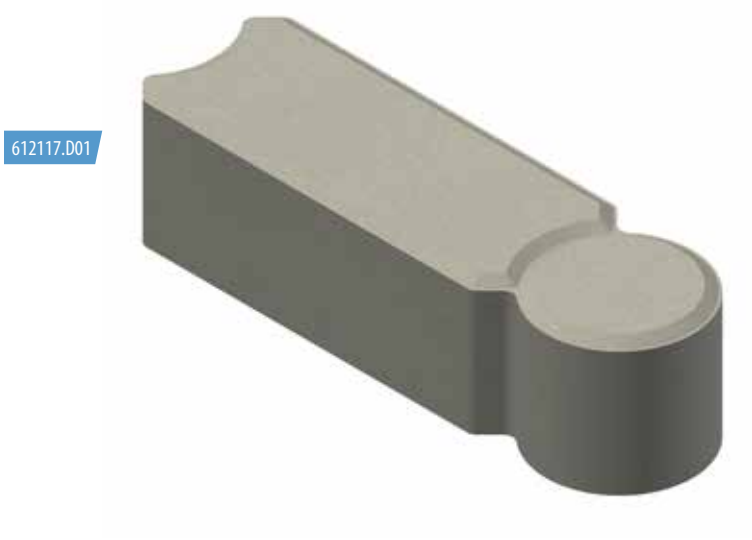
612605

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612605.D01	198 x 98 x 60	30	50	50



612117

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612117.D01	301.6 x 88.9 x 80	38.8	3.7	39.9





GRASS PAVERS

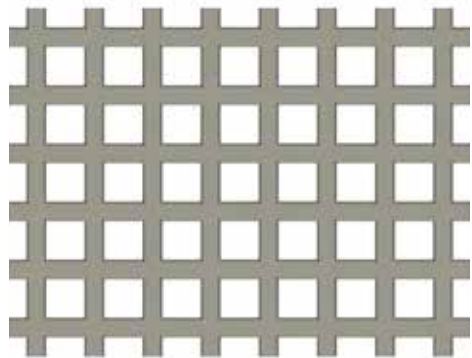
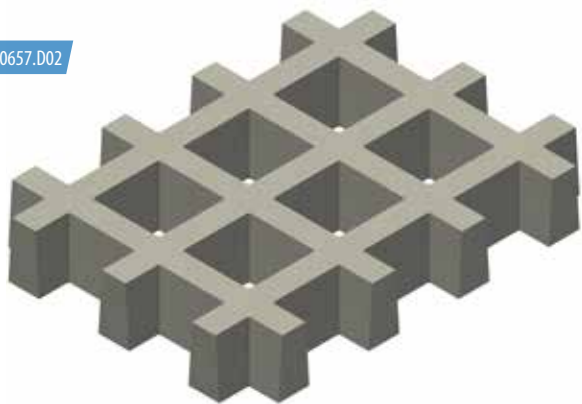
The design of a grass paver reduces run-off and allows greenery to grow right through it, creating a unique and eco-friendly hardscape solution that compliments the natural surroundings.



680657

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
680657.D02	600 x 400 x 92	236.9	0.6	4.0

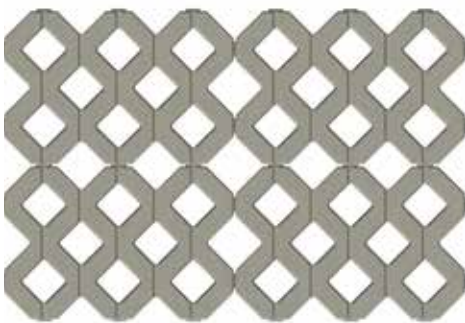
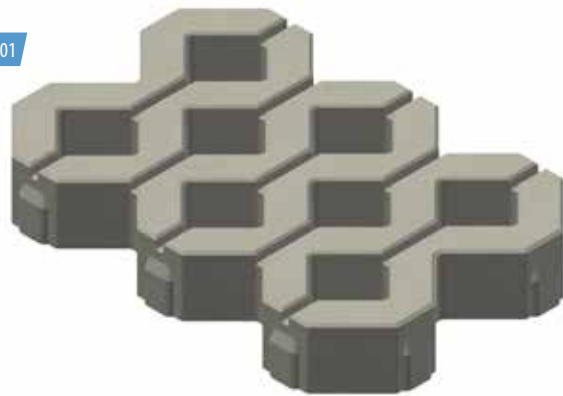
680657.D02



613247

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613247.D01	600 x 400 x 92	236.9	0.6	4.0

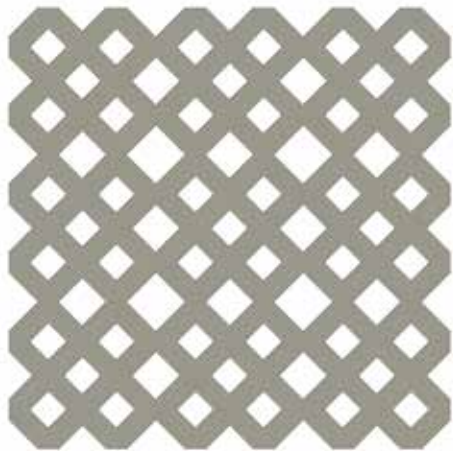
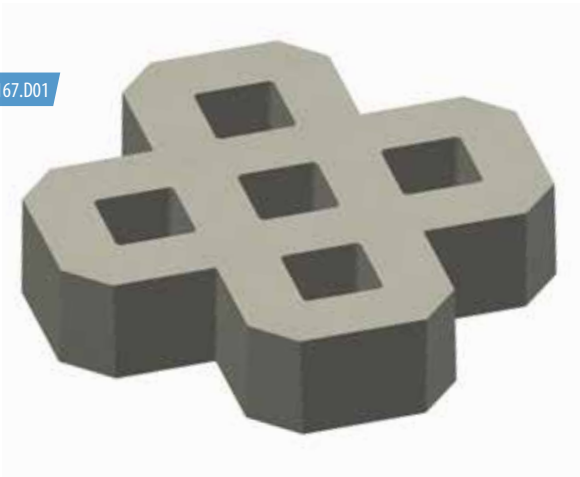
613247.D01



613167

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613167.D01	329 x 329 x 80	111.8	1.9	13.9

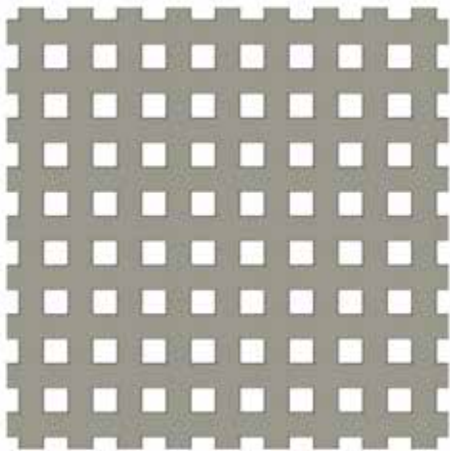
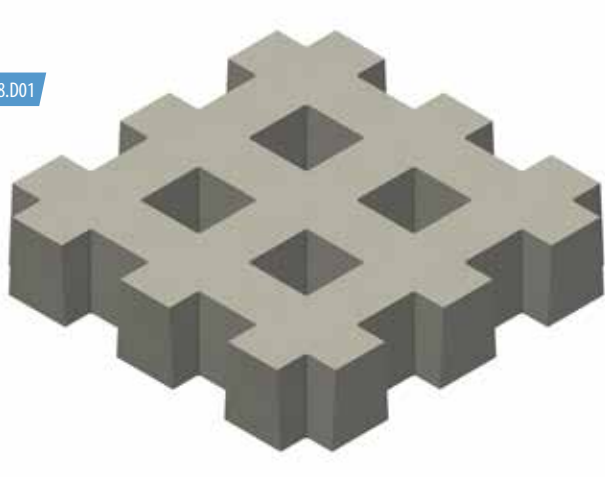
613167.D01



613208

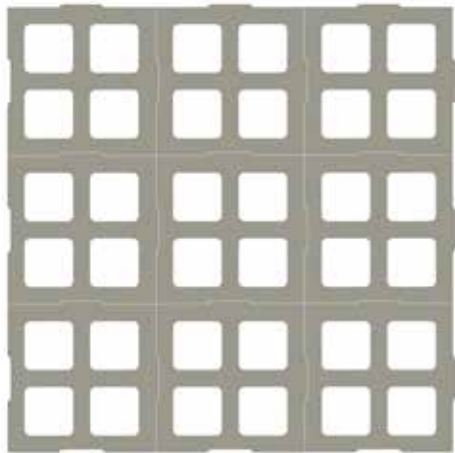
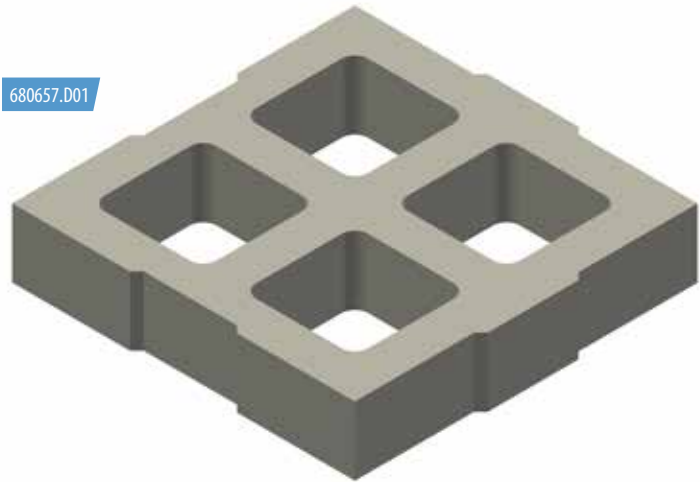
Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613208.D01	375 x 375 x 80	168.5	0.9	9.2

613208.D01



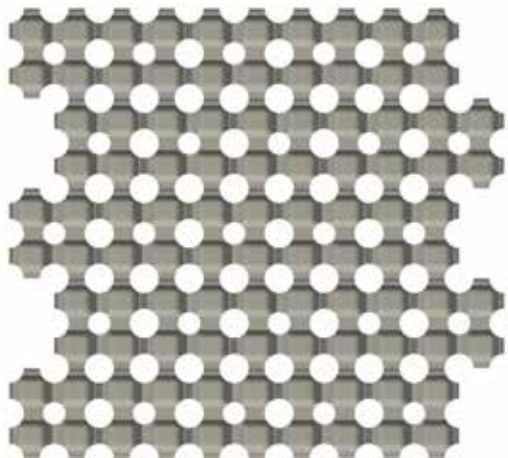
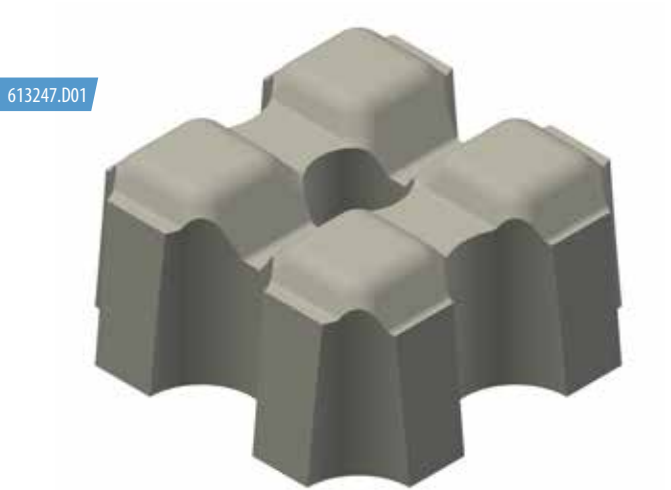
612747

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612747.D02	400 x 400 x 80	142.9	1	10.9



681405

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681405.D01	200 x 200 x 100	43.5	3.3	35.6



PATIO SLABS / PLANKSTONE

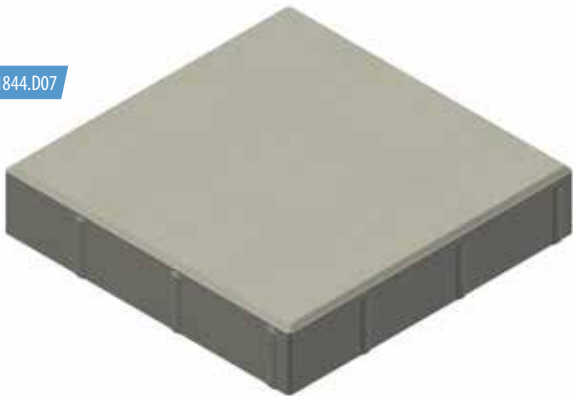
Patio slabs add an element of sophistication and durability to numerous applications including pathway construction and outdoor living spaces.



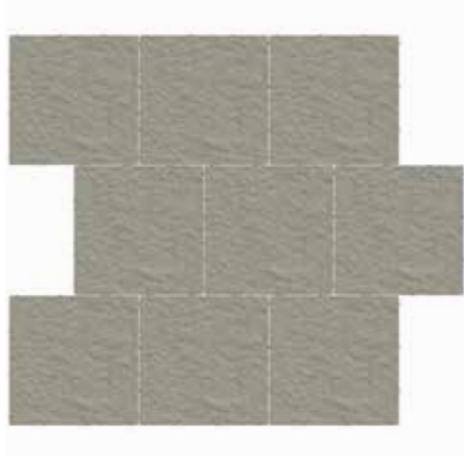
611844

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611844.D07	298 x 298 x 60	137.8	1.04	11.3
611844.D08	298 x 298 x 60	137.8	1.04	11.3

611844.D07



611844.D08



613235

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613235.D01	406.4 x 406.4 x 50.8	252.6	0.6	6.1
613235.D02	406.4 x 406.4 x 50.8	252.6	0.6	6.1

613235.D01



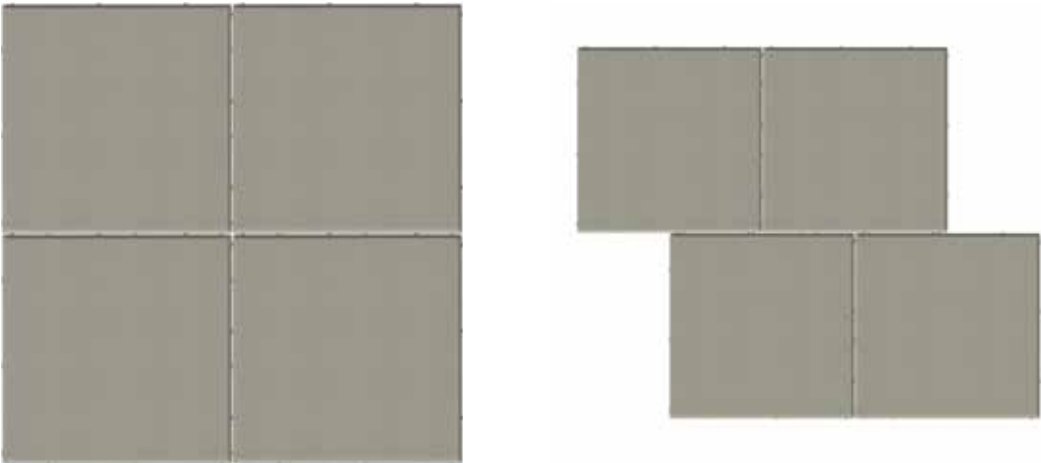
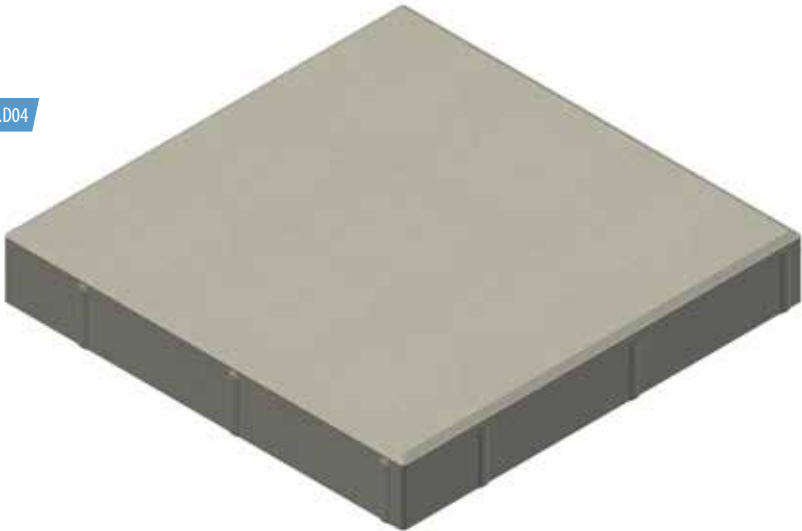
613235.D02



612786

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
612786.D04	308 x 398 x 60	245.7	0.6	6

612786.D04



681779

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681779.D37	406.4 x 457.2 x 50.8	221.7	0.7	6

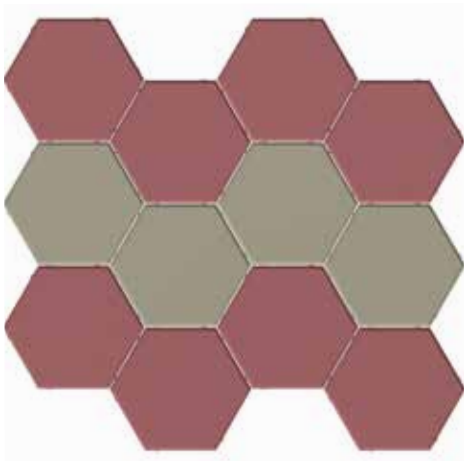
681779.D37



611440

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
611440.D13	350.7 x 304.8 x 40	124.9	1.1	12.4

611440.D13



613298

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
613298.D01	400 x 200 x 45	123.7	1.2	12.5
613298.D02	400 x 200 x 45	123.7	1.2	12.5
613298.D03	400 x 200 x 45	123.7	1.2	12.5
613298.D04	600 x 200 x 45	185.6	0.8	8.4
613298.D05	600 x 200 x 45	185.6	0.8	8.4
613298.D06	600 x 200 x 45	185.6	0.8	8.4

613298.D03



613298.D05



613298.D01



613298.D04



613298.D02



613298.D06





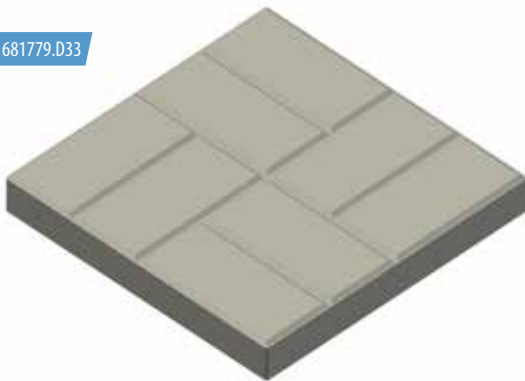
681779

Product Number	Size (mm)	Top Surface Area (in ²)	Units / ft ²	Units / m ²
681779.D35	406.4 x 406.4 x 50.8	255.9	0.6	6.1
681779.D33	406.4 x 406.4 x 50.8	255.9	0.6	6.1
681779.D12	406.4 x 406.4 x 50.8	221.7	0.7	7

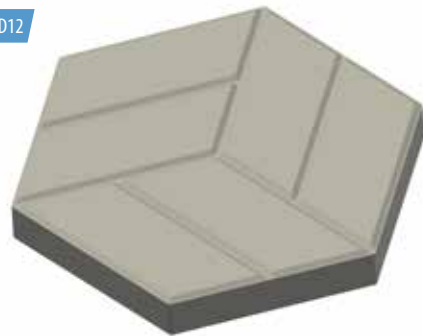
681779.D35

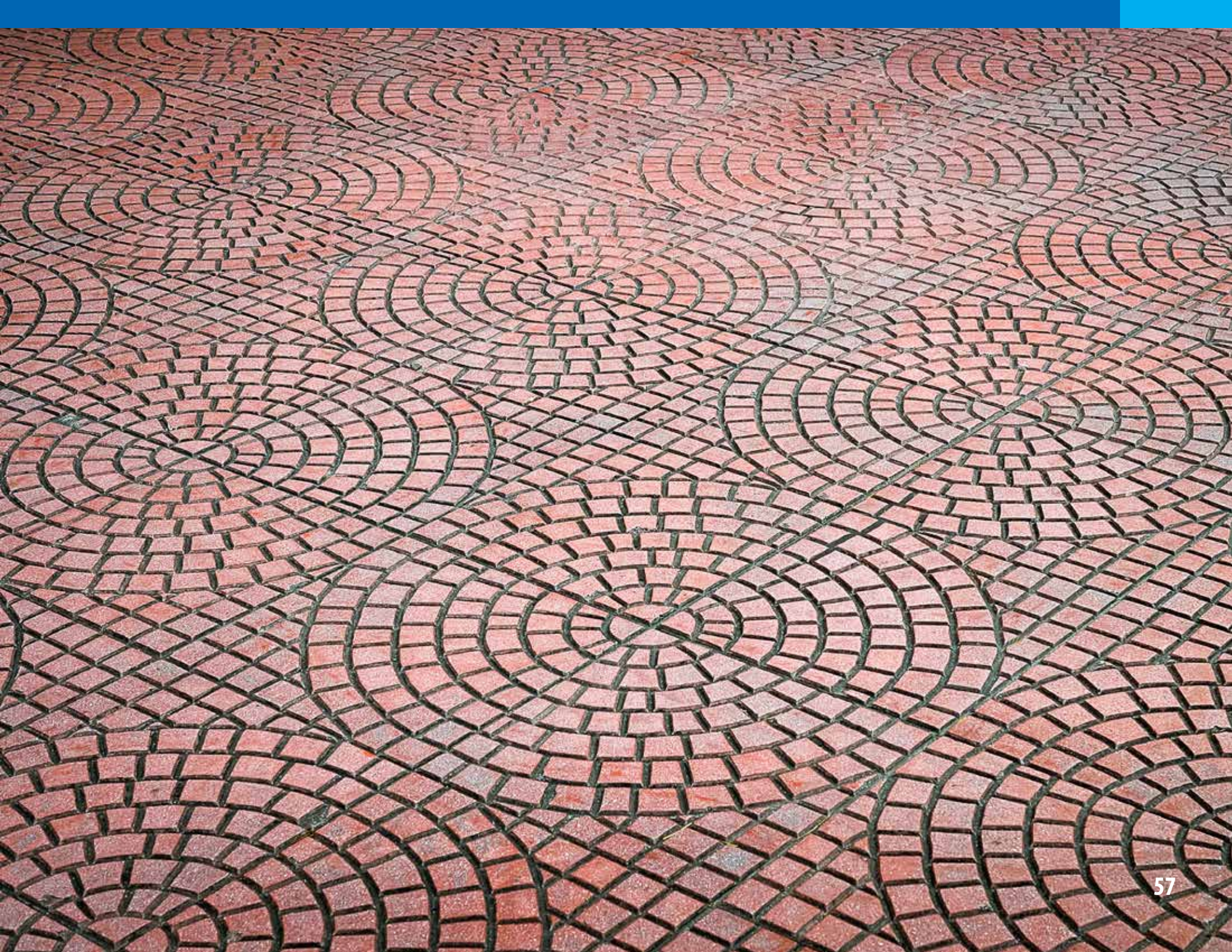


681779.D33



681779.D12



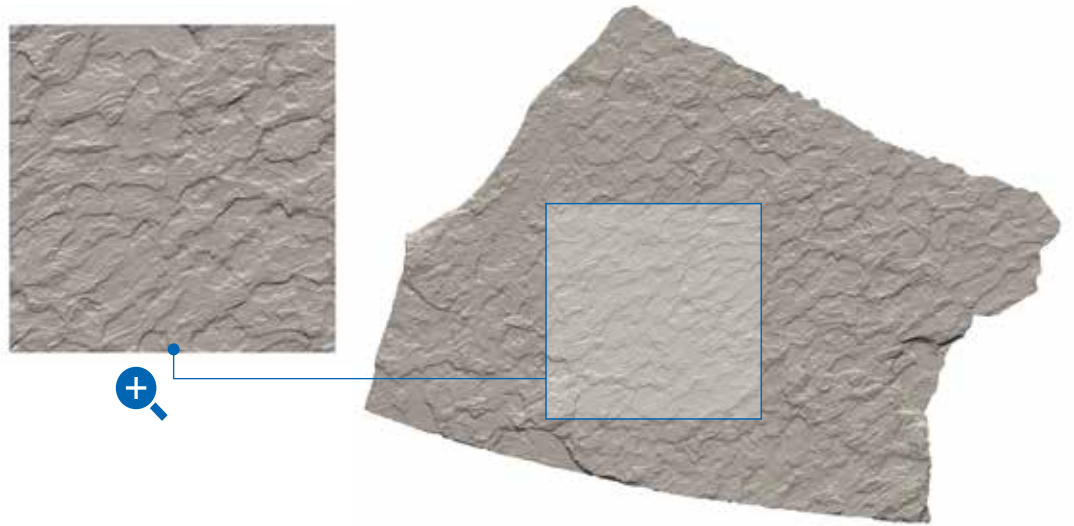
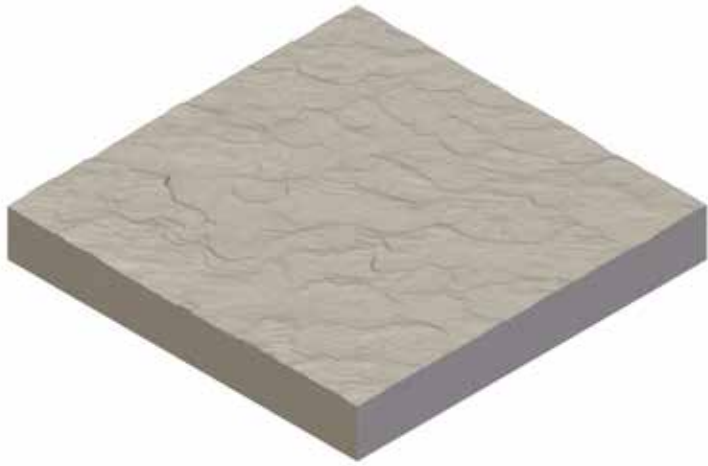


TEXTURES

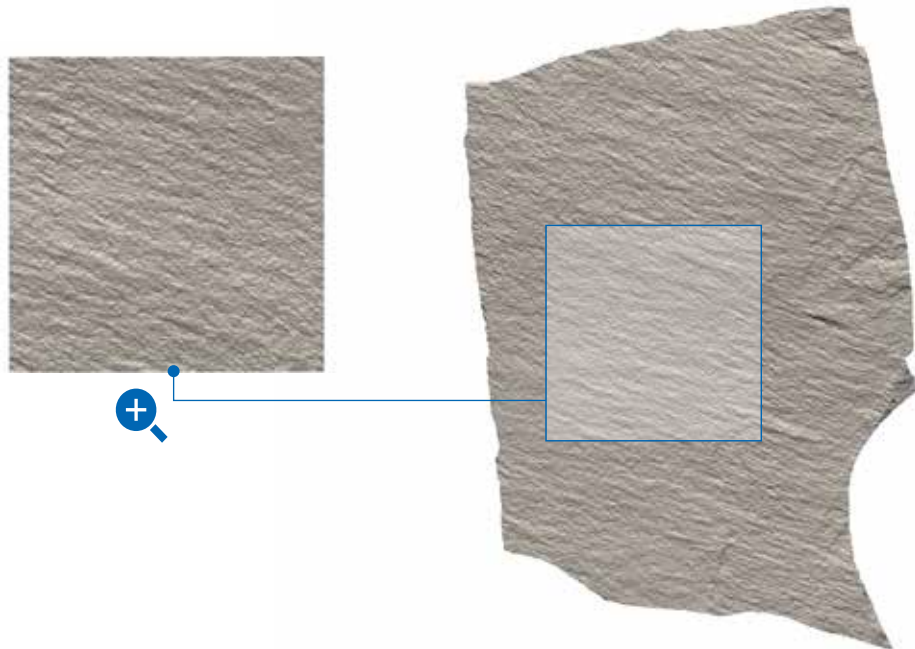
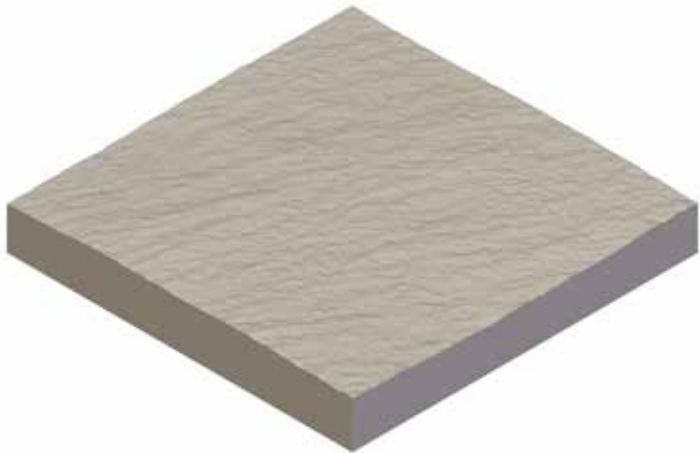
At Columbia Machine, we understand surface textures add breadth and depth to your product line. With today's software and scanning technology, we created some of our favorite organic surfaces that allow for a distinctive texture on the concrete products you create. In addition to our standard textures, send us your design and we can quickly provide customized surface samples.



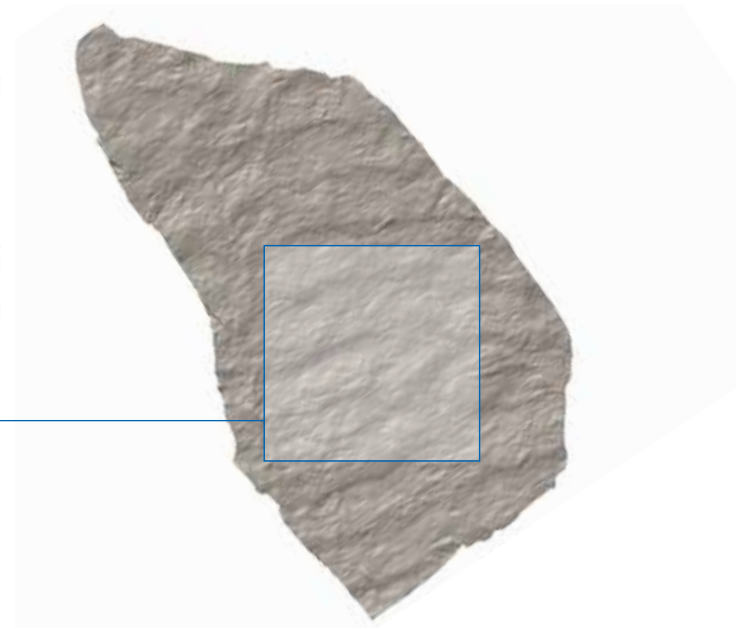
ASHLAND



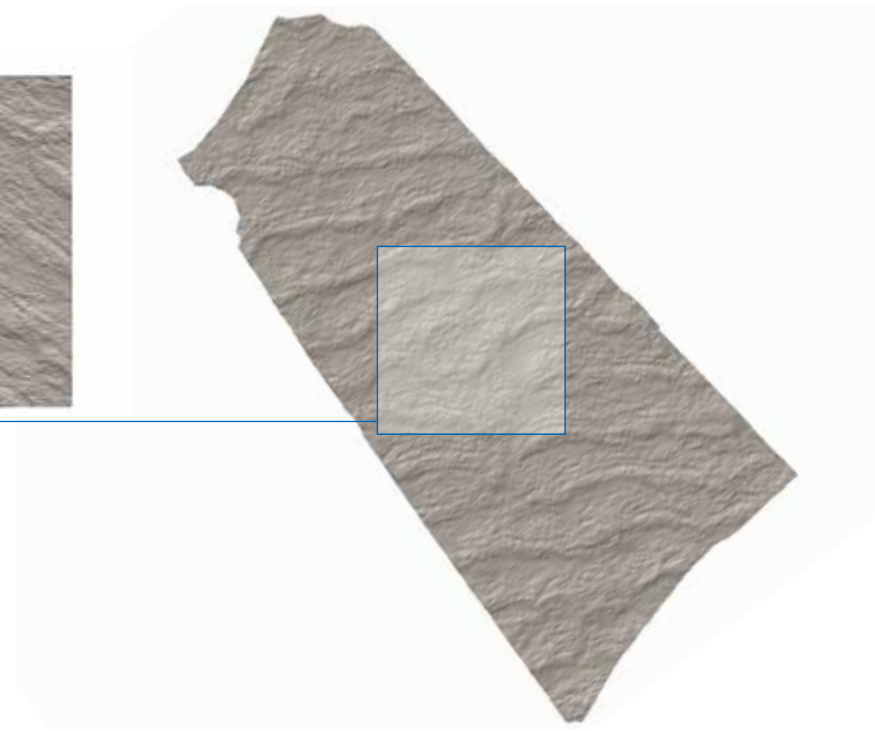
CASCADIA



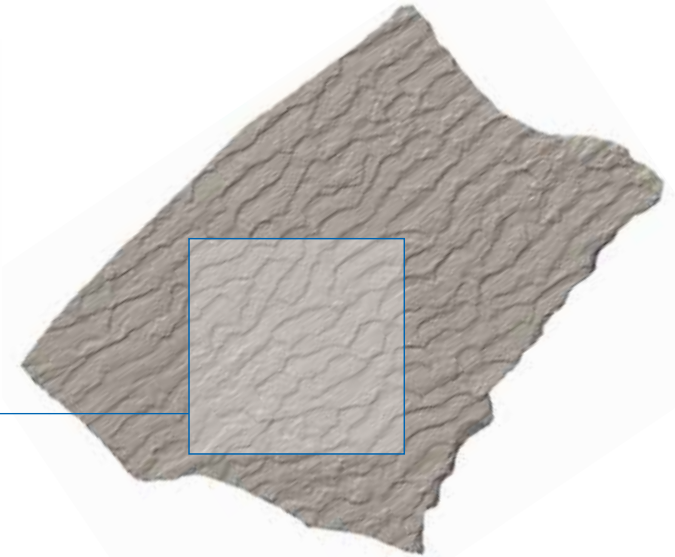
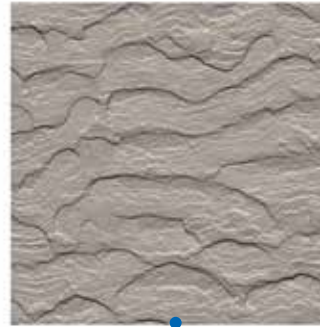
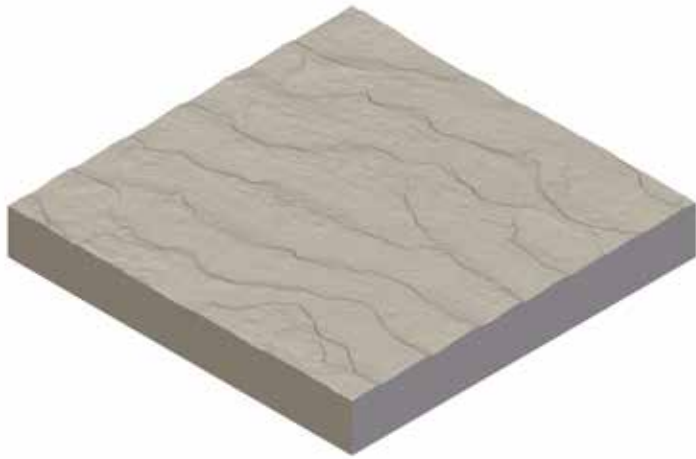
CHELAN



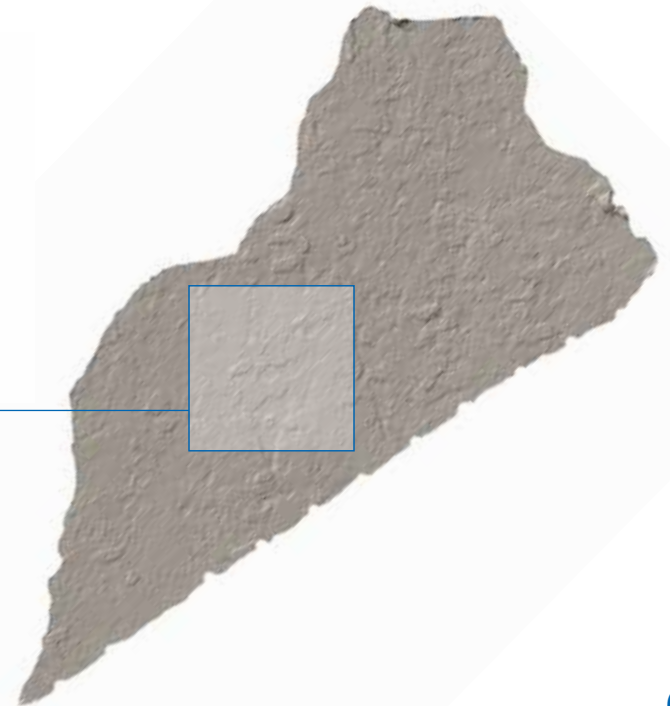
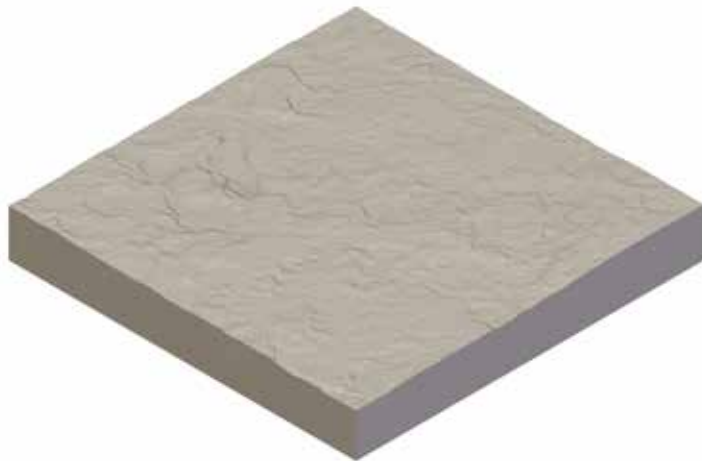
CHINOOK



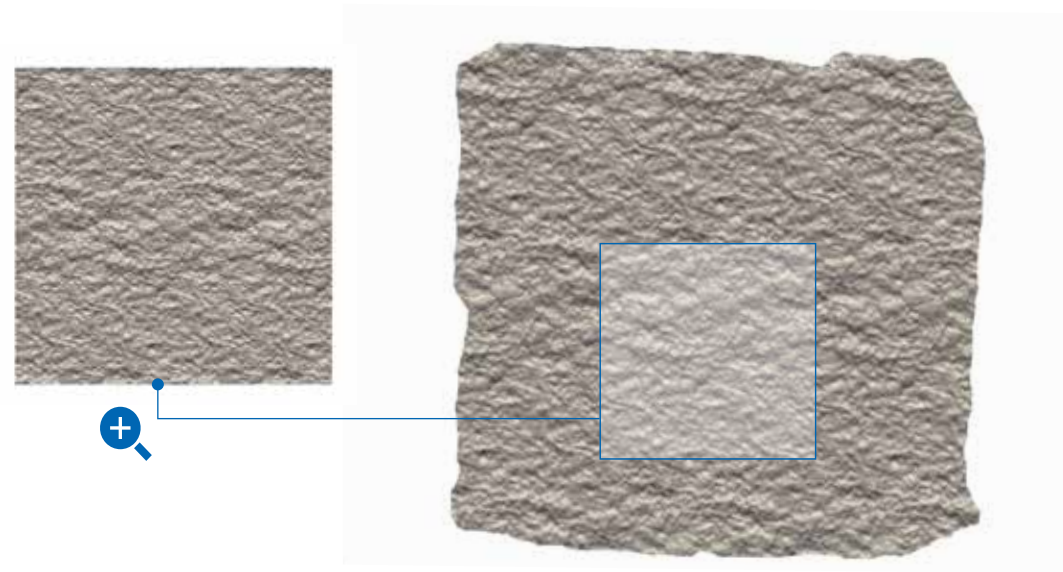
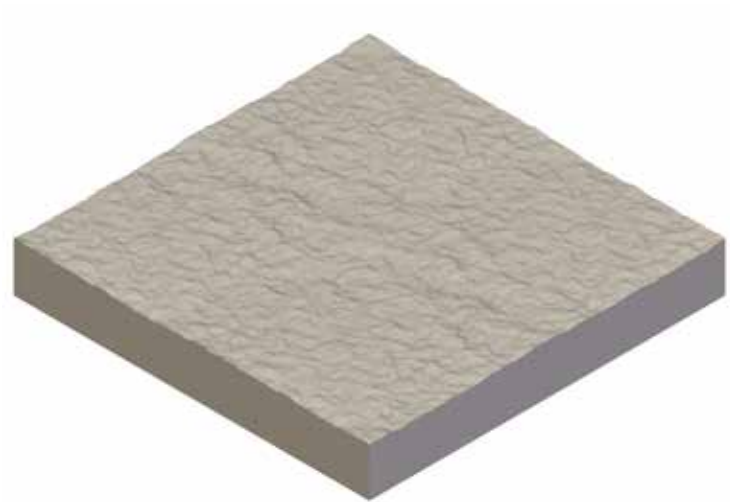
COLUMBIA



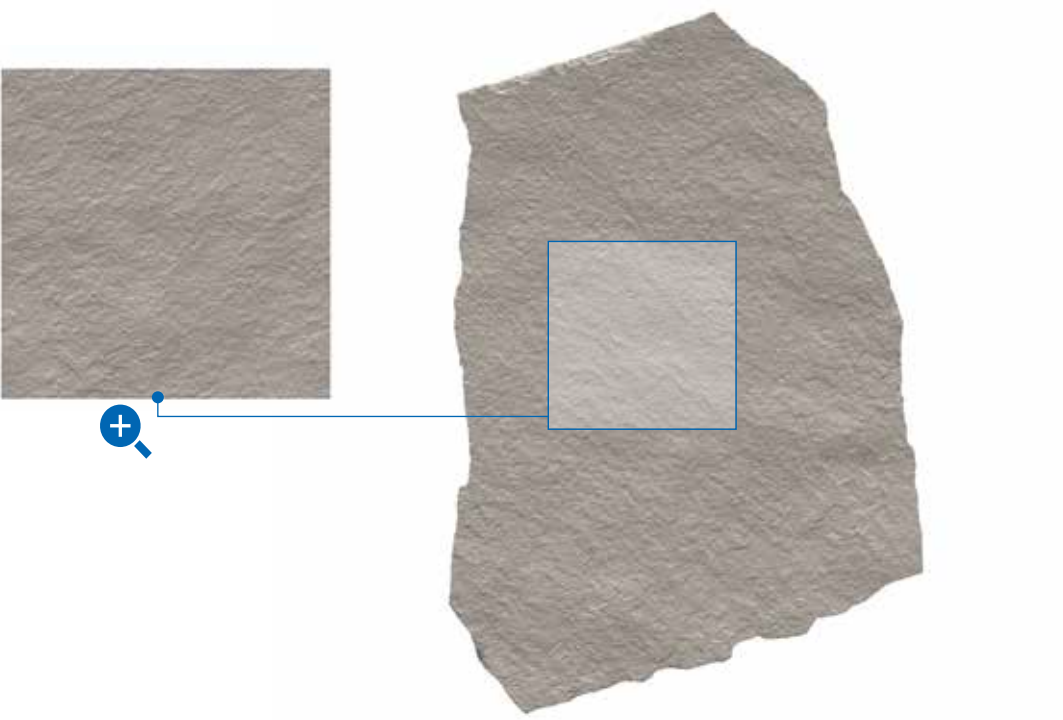
LACAMAS



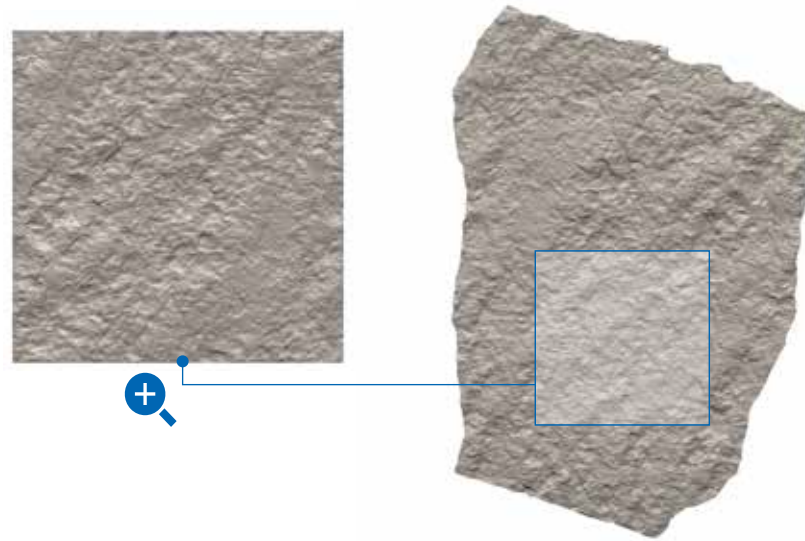
LAGO



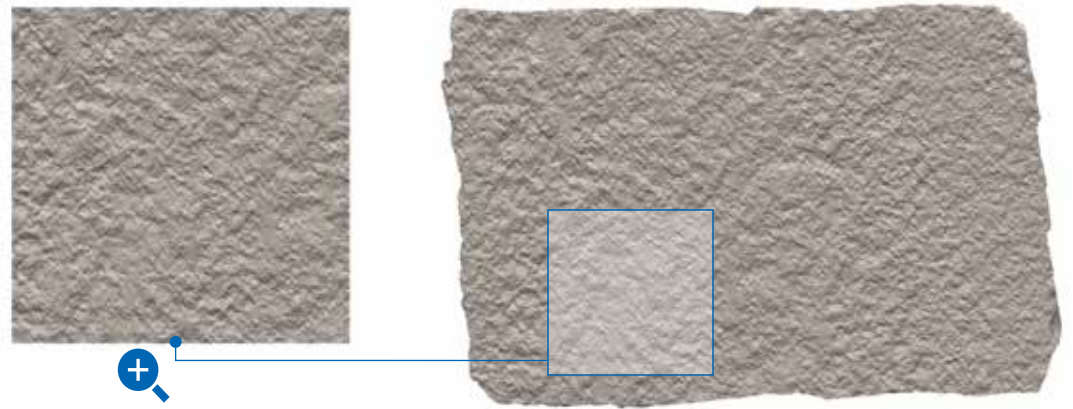
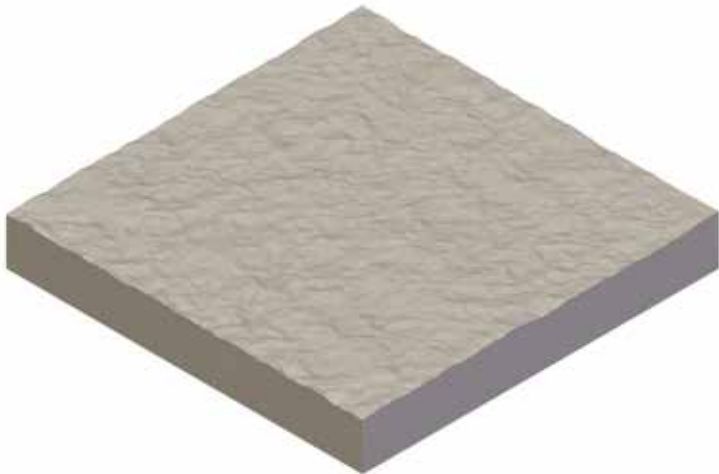
NEWPORT



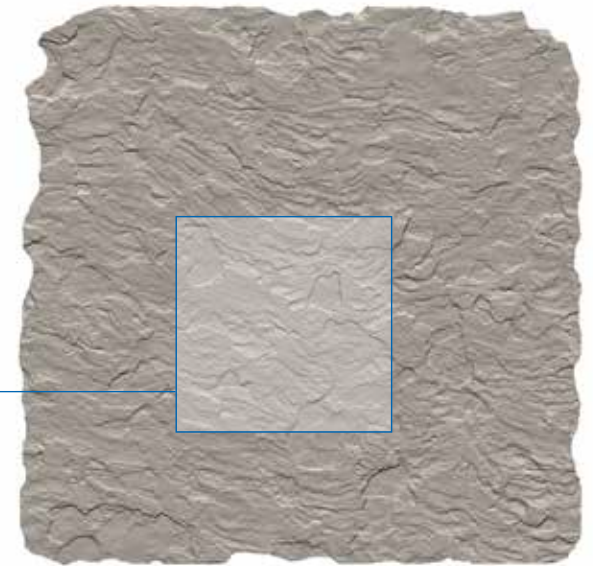
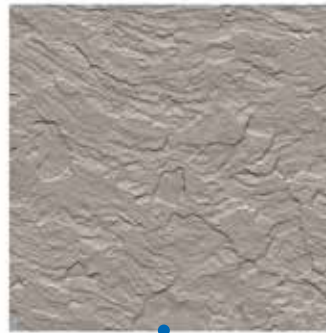
OLYMPUS



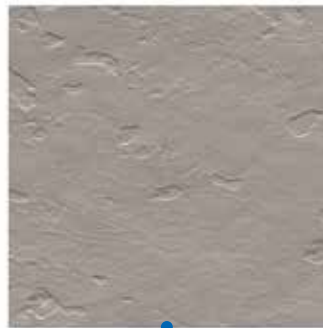
PALOUSE



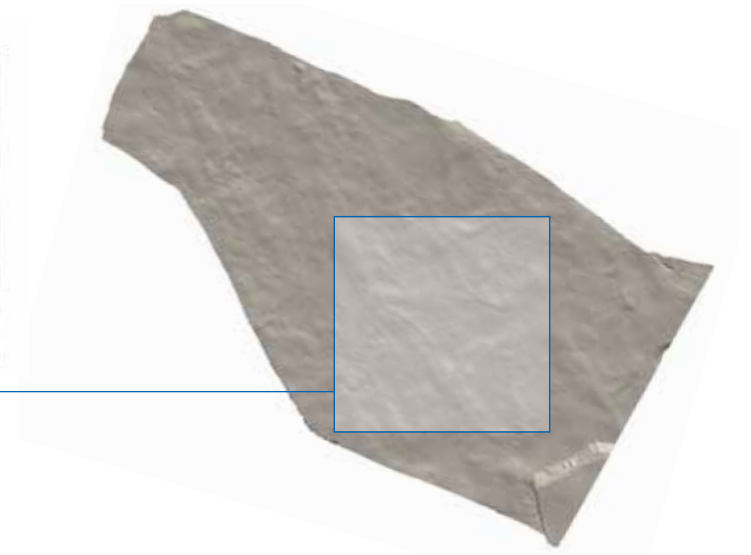
RAINIER



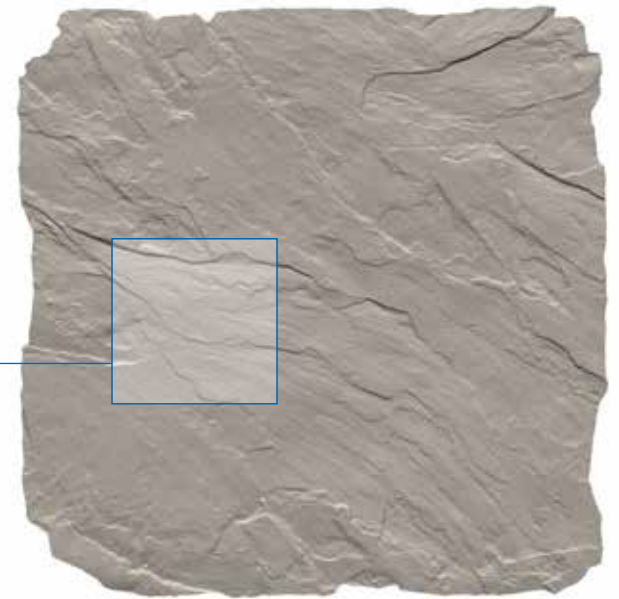
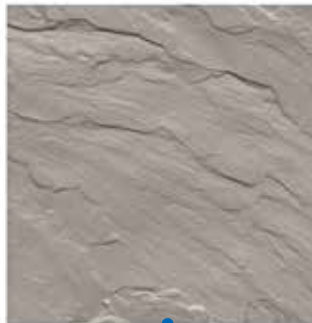
SKAMANIA



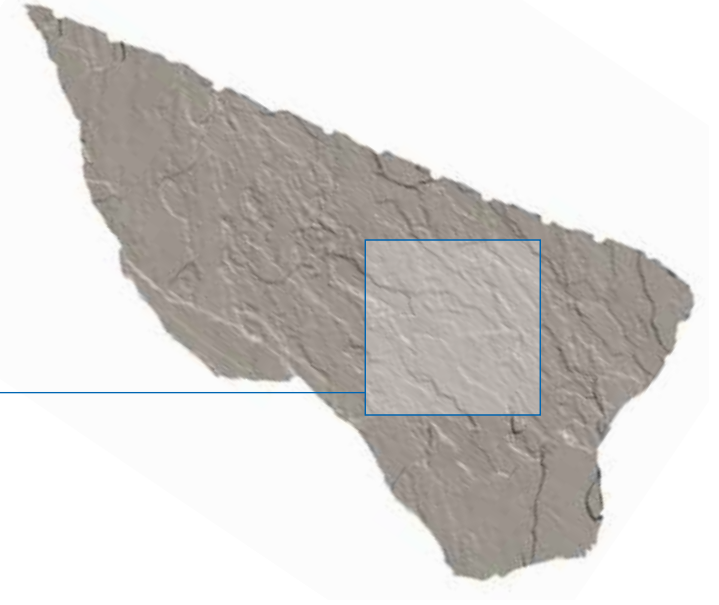
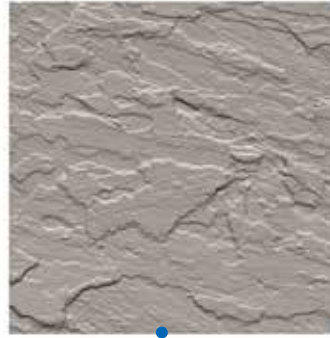
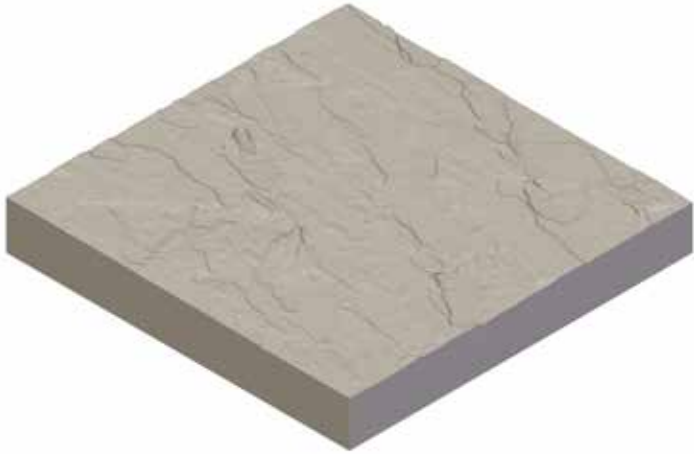
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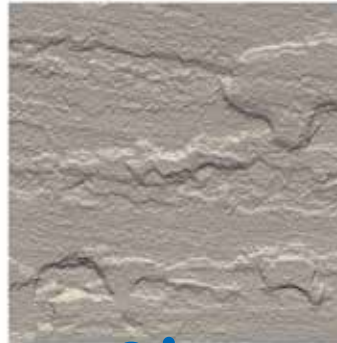
ST. HELENS



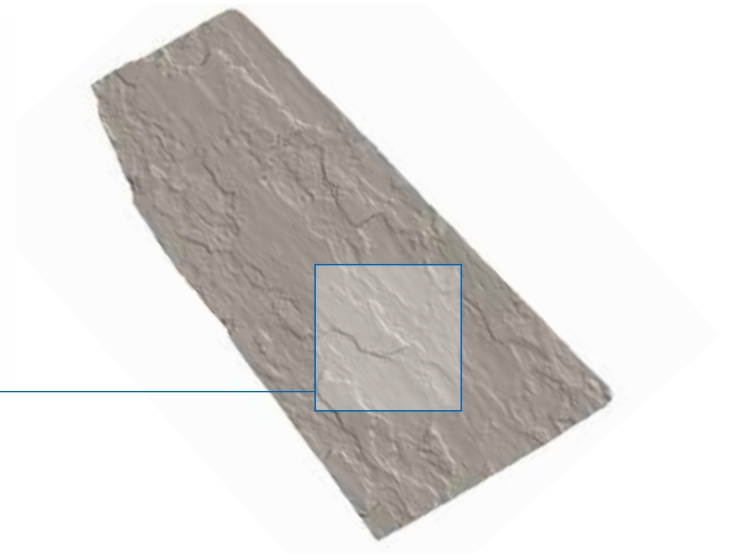
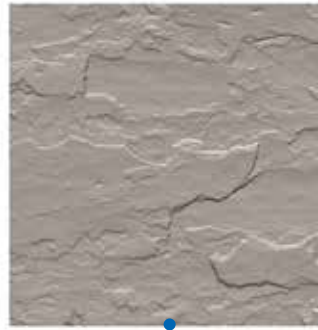
WALLOWA



WENATCHEE



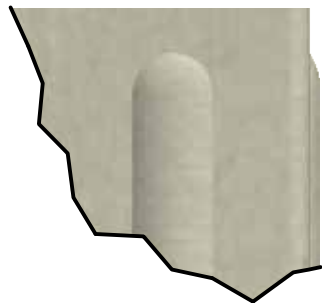
YAKIMA



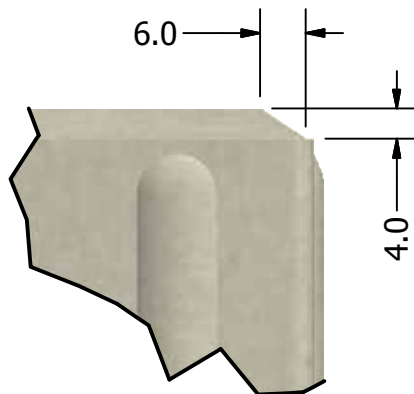
SHOE CHAMFERS

Chamfered edges can prevent chipping pavers during transport while offering unique looks for the same stones. We can also create custom chamfers to meet your specific product needs.

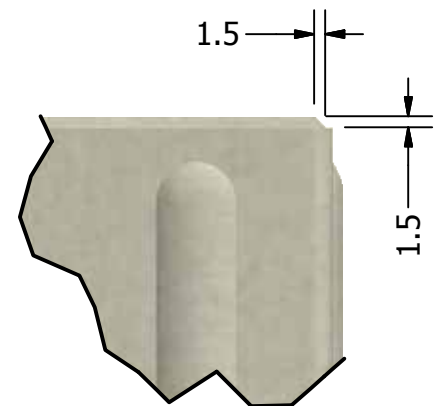




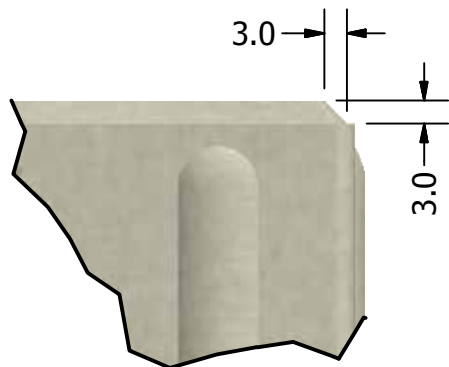
SHARP EDGE
NO CHAMFER



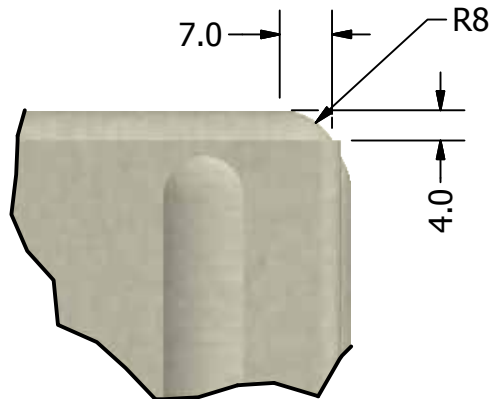
CHAMFER 1
6mm x 4mm (33°)



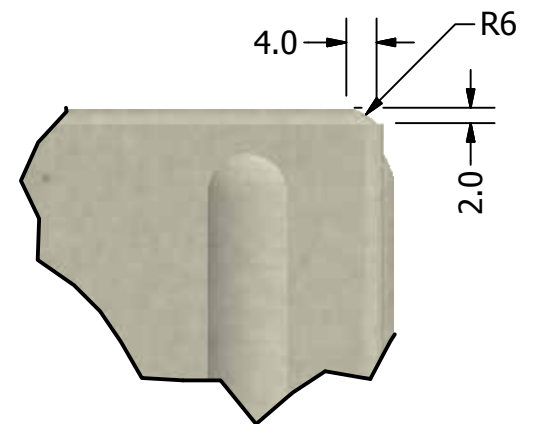
CHAMFER 2
1.5mm x 1.5mm (45°)



CHAMFER 3
3mm x 3mm (45°)



CHAMFER 4
7mm x 4mm (R8mm)



CHAMFER 5
4mm x 2mm (R6mm)



World Headquarters - Vancouver, Washington USA



Techmatik Facility - Radom, Poland

Columbia Machine, Inc. is a family owned company employing nearly 1000 people, with over 600,000 square feet of space decided to innovative design, advanced manufacturing, assembly and full product testing.

Columbia's Mold Team designs and produces molds for all types of concrete products. With an expansive database of produced and proven shapes, if your needs are not yet fully defined, let our experienced sales engineers and design team help bring your ideas to life.

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