

## “CPM”Series Machines Bolt Torque Settings Guide

- Compression and Stripper cylinders base bolts torque to **250 Ft Lb’s**
- Compression and Stripper rod end nuts, torque to **600 Ft Lb’s**
- Stripper Cylinder top collar, bolts torque to **300 Ft Lb’s**
- Vibrator and counter balance gearbox to floor, torque bolts to **1,120 Ft Lb’s**
- “Aluminum” Shaft couplings cap head bolts, torque to **35 Ft Lb’s**
- Parallel bar End bolts (30mm). Torque to **1,120 Ft Lb’s**
- Parallel bar 24mm bolts torque to **562 Ft Lb’s**
- Shaker Shaft foot bolts, torque to **110 Ft Lb’s**
- Shaker Shaft top bolt, Torque to **1,280 Ft Lb’s**
- Die Support, long centre Bolt, Torque to **1,650 Ft Lb.’s**
- Column bottom, Cap bolts, Torque to **250 Ft Lb’s**
- Pallet Table guide bolts, (4 off) Torque to **(1,600 Ft Lb’s (old setting) to 1,300 Ft Lb’s (New setting)**
- Pallet Table securing bolts, (6 off) Torque to **560 Ft Lb’s**