

CONVERSION KITS:

- **Loader/Unloader Outboard Valve Conversion Kit:**
Our Outboard Valve conversion kits available for your two and three block Columbia Loader/Unloaders replace your center mounted Columbia valve with outboard mounted self centering Parker valves.

Benefits and Features:

- Safety with self-centering valves
- Valves shift smoother reducing wear, or product damage
- Fewer moving parts reduces maintenance costs
- Parker valves are the industry standard
- Readily available parts

<u>Columbia Valve No.</u>	<u>Kit No.</u>	<u>Where Used</u>
307.1.26	382.232.27	2 Block Systems
307.1.26	382.232.29	3 Block Systems



- **UL Relay to PLC Controls Conversion Kit:**
UL Relay to PLC, for use with Loader/Unloader System is designed to replace existing relay controls. Includes; Allen Bradley SLC5/03 Programmable Logic Controller, Panelview Color Operator Interface for timing functions, control selector switches for jogging - Loader/Unloader carriage forward/back, forks up/down, Rack Conveyor forward/reverse, Elevator up/down, Green Conveyor manual/off/auto, Pallet Return Sections man/auto, E-Stop, Reset, and Automatic.



For more information on Columbia's Conversion Kits
please visit www.columbiemachine.com or call us at **1-360-694-1501** x573