

## Turck Proximity Switch

Part # Bi20-CP40-VP4x2-H1141 / Colmac #2389831

5/31/2012

revised: 11/14/2013

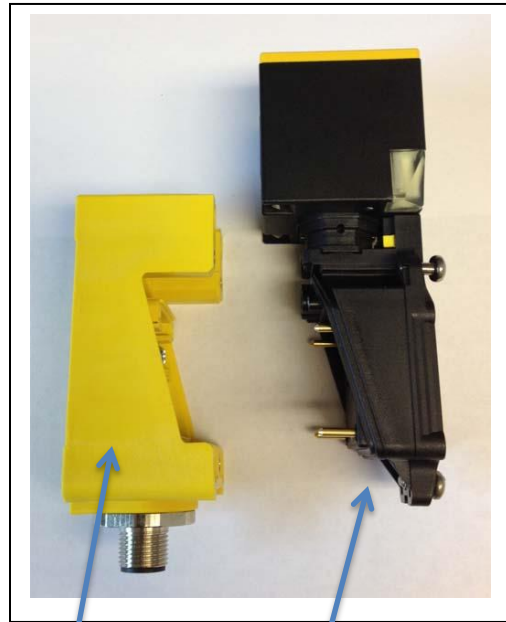
Universal – “TOP / SIDE” sense

The following steps show how to change from a “TOP” sense target to a “SIDE” sense target.

**Step 1.** Loosen the three (3) **body** screws, pull body apart from receptacle.



**Body Screws**

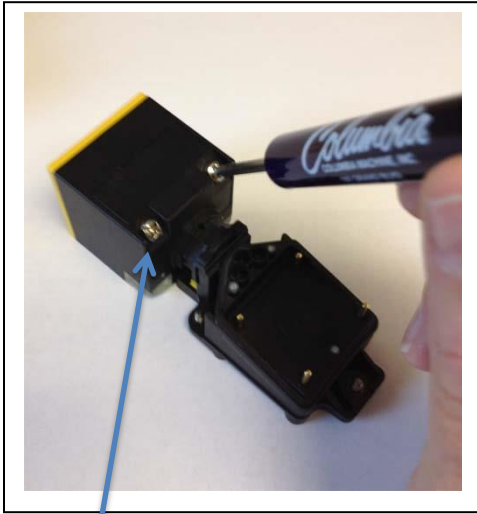


**Receptacle**

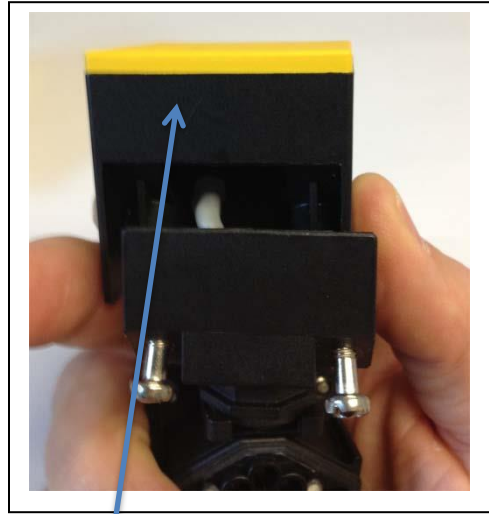
**Body**

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**Step 2.** Loosen two (2) **target** screws, pull target gently away from screws, flip and rotate target to “**SIDE**” position.



Target Screws



Target



Flip & Rotate



Tighten/Torque screws to 2.0 NM or 1.475 ft. lbs.

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**Step 3.** To rotate target, hold body firmly, lift up on target and rotate to desired position, then push back down. Re-attach body to receptacle, tighten/torque the three (3) body screws.



**NOTE:** Do to vibration, It is extremely important to tighten / torque the (3) **body** screws to;

2.0 NM / 1.5 ft. lbs.

To change from “SIDE” target to “TOP” target follow Steps 1 & 2, and re-attach body to receptacle.