DASH NUMBER	THICKNESS	DIMENSION " A "	DIMENSION " B "	WEIGHT
– 1	1/4" (6mm)	13" (330mm)	18" (457mm)	16.55 lbs (7.50 kg)
– 2	1/4" (6mm)	13" (330mm)	18–1/2" (470mm)	17.01 lbs (7.72 kg)
– 3	1/4" (6mm)	14" (355mm)	18" (457mm)	17.83 lbs (8.09 kg)
– 4	1/4" (6mm)	14" (355mm)	18–1/2" (470mm)	18.32 lbs (8.31 kg)
– 5	1/4" (6mm)	14" (355mm)	19" (483mm)	18.82 lbs (8.53 kg)
– 6	1/4" (6mm)	16–15/16" (430mm)	19–11/16" (500mm)	23.59 lbs (10.70 kg)
– 7	1/4" (6mm)	17" (432mm)	20" (508mm)	24.06 lbs (10.91 kg)
– 8	1/4" (6mm)	17–5/16" (440mm)	18–13/16" (478mm)	23.04 lbs (10.45 kg)
– 9	1/4" (6mm)	17–1/2" (445mm)	20" (508mm)	24.76 lbs (11.23 kg)
– 10	1/4" (6mm)	18" (457mm)	18" (457mm)	22.92 lbs (10.40 kg)
– 11	1/4" (6mm)	18" (457mm)	20" (508mm)	25.47 lbs (11.55 kg)
– 12	1/4" (6mm)	18" (457mm)	20–1/4" (514mm)	25.79 lbs (11.70 kg)
– 13	1/4" (6mm)	18" (457mm)	22" (559mm)	28.02 lbs (12.71 kg)
– 14	1/4" (6mm)	18–1/4" (464mm)	18–1/4" (464mm)	23.56 lbs (10.69 kg)
– 15	1/4" (6mm)	18–1/2" (470mm)	18–1/2" (470mm)	24.21 lbs (10.98 kg)
– 16	1/4" (6mm)	18–1/2" (470mm)	22" (559mm)	28.80 lbs (13.06 kg)
– 17	1/4" (6mm)	19" (483mm)	20" (508mm)	26.89 lbs (12.19 kg)
– 18	1/4" (6mm)	19" (483mm)	22" (559mm)	29.57 lbs (13.41 kg)
– 19	1/4" (6mm)	22" (559mm)	22" (559mm)	34.20 lbs (15.50 kg)
– 20	1/4" (6mm)	– –	– –	– – –
– 21	–	– –	– –	– – –
– 22	–	– –	– –	– – –
– 23	5/16" (8mm)	18" (457mm)	20" (508mm)	31.84 lbs (14.41 kg)
– 24	5/16" (8mm)	25–3/4" (654mm)	26" (660mm)	59.27 lbs (26.88 kg)
– 25	5/16" (8mm)	16" (406mm)	27" (685mm)	39.47 lbs (17.90 kg)
– 26	5/16" (8mm)	18" (457mm)	26" (660mm)	41.39 lbs (18.77 kg)
– 27	5/16" (8mm)	18" (457mm)	30" (762mm)	47.76 lbs (21.66 kg)
– 28	5/16" (8mm)	18–1/2" (470mm)	26" (660mm)	42.54 lbs (19.29 kg)
– 29	5/16" (8mm)	18–1/2" (470mm)	28" (711mm)	45.81 lbs (20.78 kg)
– 30	5/16" (8mm)	18–1/2" (470mm)	30" (762mm)	49.08 lbs (22.69 kg)
– 31	5/16" (8mm)	19" (483mm)	26" (660mm)	43.69 lbs (19.81 kg)
– 32	5/16" (8mm)	19" (483mm)	27" (685mm)	45.37 lbs (20.56 kg)
– 33	5/16" (8mm)	19" (483mm)	27–1/2" (689mm)	46.21 lbs (20.96 kg)
– 34	5/16" (8mm)	19" (483mm)	29" (737mm)	48.73 lbs (22.10 kg)
– 35	5/16" (8mm)	19" (483mm)	30" (762mm)	50.41 lbs (22.86 kg)
– 36	5/16" (8mm)	20" (508mm)	26" (660mm)	45.99 lbs (20.86 kg)
– 37	5/16" (8mm)	21" (533mm)	26" (660mm)	48.29 lbs (21.90 kg)
– 38	5/16" (8mm)	21–1/2" (546mm)	26" (660mm)	49.44 lbs (22.42 kg)
– 39	5/16" (8mm)	21–5/8" (550mm)	30–1/2" (775mm)	57.37 lbs (26.02 kg)
– 40	5/16" (8mm)	26" (660mm)	26" (660mm)	59.78 lbs (27.11 kg)
– 41	5/16" (8mm)	21–5/8" (550mm)	26" (660mm)	49.72 lbs (22.55 kg)
– 42	5/16" (8mm)	19" (483mm)	30–1/2" (775mm)	51.25 lbs (23.24 kg)
– 43	5/16" (8mm)	21–5/8" (550mm)	29" (737mm)	55.46 lbs (25.15 kg)
– 44	5/16" (8mm)	21–1/2" (546mm)	29" (737mm)	55.34 lbs (25.10 kg)
– 45	5/16" (8mm)	18–1/2" (470mm)	30–1/2" (775mm)	49.90 lbs (22.63 kg)
– 46	5/16" (8mm)	18–1/2" (470mm)	29" (737mm)	47.45 lbs (21.52 kg)
– 47	3/8" (10mm)	18–1/2" (470mm)	36" (914mm)	70.68 lbs (32.05 kg)
– 48	3/8" (10mm)	21" (533mm)	36" (914mm)	80.23 lbs (36.39 kg)
– 49	3/8" (10mm)	21–1/2" (546mm)	35" (890mm)	79.86 lbs (36.22 kg)
– 50	3/8" (10mm)	21–1/2" (546mm)	36" (914mm)	82.14 lbs (37.25 kg)
– 51	3/8" (10mm)	21–5/8" (550mm)	35–7/16" (900mm)	81.33 lbs (36.88 kg)
– 52	3/8" (10mm)	21–5/8" (550mm)	36" (914mm)	82.72 lbs (37.51 kg)
– 53	3/8" (10mm)	21–5/8" (550mm)	37" (940mm)	85.01 lbs (38.55 kg)
– 54	3/8" (10mm)	18–1/2" (470mm)	35–7/16" (900mm)	69.54 lbs (31.53 kg)
– 55	7/16" (11mm)	26" (660mm)	42–1/8" (1070mm)	135.61 lbs (61.50 kg)
– 56	7/16" (11mm)	21–5/8" (550mm)	42–1/8" (1070mm)	112.79 lbs (51.14 kg)
– 57	7/16" (11mm)	18–1/2" (470mm)	42" (1067mm)	96.20 lbs (43.63 kg)
– 58	7/16" (11mm)	21–5/8" (550mm)	42" (1067mm)	112.29 lbs (50.92 kg)
– 59	7/16" (11mm)	26" (660mm)	42" (1067mm)	135.36 lbs (61.40 kg)
– 60	1/2" (12.7mm)	21–5/8" (550mm)	42–1/8" (1070mm)	128.90 lbs (58.46 kg)
– 61	1/2" (12.7mm)	18–1/2" (470mm)	42" (1067mm)	109.95 lbs (49.87 kg)
– 62	7/16" (11mm)	21–5/8" (550mm)	42–15/16" (1090mm)	114.96 lbs (52.14 kg)
– 63	1/2" (12.7mm)	26" (660mm)	42–1/8" (1070mm)	155.14 lbs (70.36 kg)
– 64	3/8" (10mm)	21–5/8" (550mm)	29" (737mm)	66.55 lbs (30.18 kg)
– 65	3/8" (10mm)	18–1/2" (470mm)	34" (863mm)	66.75 lbs (30.27 kg)
– 66	3/8" (10mm)	19" (483mm)	34" (863mm)	68.56 lbs (31.09 kg)
– 67	3/8" (10mm)	21–5/8" (550mm)	34" (863mm)	78.12 lbs (35.43 kg)
– 68	7/16" (11mm)	21–5/8" (550mm)	35–7/16" (900mm)	95.43 lbs (43.29 kg)
– 69	3/8" (10mm)	18–1/2" (470mm)	37" (940mm)	72.64 lbs (32.95 kg)
– 70	7/16" (11mm)	18–1/2" (470mm)	37" (940mm)	84.84 lbs (38.48 kg)
– 71	1/2" (12.7mm)	21–5/8" (550mm)	42" (1067mm)	128.74 lbs (58.52 kg)
– 72	7/16" (11mm)	18–1/2" (470mm)	42–1/8" (1070mm)	96.60 lbs (43.80 kg)
– 73	3/8" (10mm)	34–5/8" (879mm)	43–5/16" (1100mm)	159.16 lbs (72.18 kg)
– 74	7/16 (11mm)	18–1/2" (470mm)	52" (1320mm)	119.23 lbs (54.07 kg)
– 75	1/2" (12.7mm)	26" (660mm)	52" (1320mm)	191.51 lbs (86.85 kg)
– 76	1/2" (12.7mm)	21–5/8" (550mm)	52" (1320mm)	159.28 lbs (72.24 kg)
– 77	1/2" (12.7mm)	18–1/2" (470mm)	52" (1320mm)	136.27 lbs (61.80 kg)
– 78	9/16" (14.3mm)	26" (660mm)	52" (1320mm)	215.45 lbs (97.71 kg)
– 79	9/16" (14.3mm)	21–5/8" (550mm)	52" (1320mm)	179.20 lbs (81.27 kg)
– 80	9/16" (14.3mm)	18–1/2" (470mm)	52" (1320mm)	153.30 lbs (69.52 kg)
– 81	9/16" (14.3mm)	21–5/8" (550mm)	55–1/8" (1400mm)	190.00 lbs (86.16 kg)
– 82	5/16" (8mm)	22 (559mm)	18–1/2" (470)	35.99 lbs (16.36 kg)

DASH NUMBER	THICKNESS	DIMENSION " A "	DIMENSION " B "	WEIGHT
– 83	5/8" (8mm)	55" (1397mm)	55" (1397mm)	535.00 lbs (242.60 kg)
– 84	1/2" (12.7mm)	27–9/16" (700mm)	55–1/8" (1400mm)	215.00 lbs (98 kg)
– 85	1/2" (12.7mm)	55–1/8" (1400mm)	55–1/8" (1400mm)	429.00 lbs (195.5 kg)
– 86	7/16 (11mm)	19" (483mm)	43" (1092mm)	100.79 lbs (45.94 kg)
– 87	7/16" (11mm)	27–9/16" (700mm)	42" (1067mm)	– – –
– –	–	– –	– –	– – –
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– –	–	– –	– –	– – –

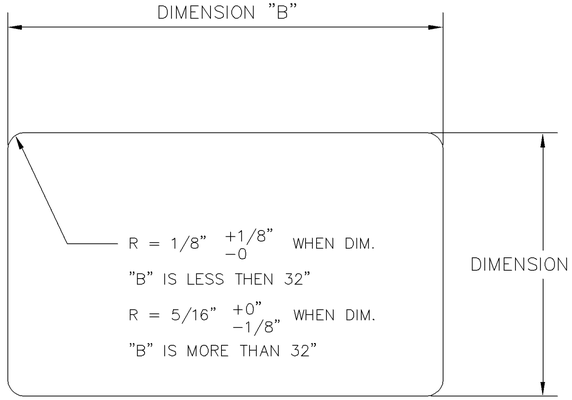
CORNER RADIUS

PALLET THK.

.00" – .32" PALLET $\frac{.00}{.02}$ RAD.

.33" – .44" PALLET $\frac{.00}{.03}$ RAD.

.45" – .75" PALLET $\frac{.00}{.06}$ RAD.



MATERIAL: M.S. PLATE : AISI 1015, ASTM A36, OR EQUIVALENT
PLATE COIL STEEL IS NOT TO BE USED FOR PALLET STEEL.

NOTE:

PALLETS MUST BE FLAT WITHIN 1/16"

ALL EDGES MUST BE DEBURRED

DIMENSIONS "A" & "B":

±1/16" WHEN THICKNESS IS 5/16" OR LESS

±3/32" WHEN THICKNESS IS OVER 5/16"

DIAGONALS, NOT INCLUDING RADIUS, SHALL BE WITH EACH OTHER BY:

1/8" WHEN THICKNESS IS 5/16" OR LESS

3/16" WHEN THICKNESS IS OVER 5/16"

THICKNESS TOLERANCE: ± .015 PER ORDER MUST FALL IN THE RANGE OF NOMINAL –0.010, +0.050

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UNLESS OTHERWISE SPECIFIED:
REMOVE ALL BURRS AND SHARP CORNERS
DO NOT SCALE THIS DRAWING.

TOLERANCE FOR MACHINE DIMENSIONS
UNLESS OTHERWISE SPECIFIED

ANGULAR ± 1/2°	DECIMAL ±.010	FRACTIONAL ±1/32"

Columbia MACHINE INC
VANCOUVER, WASHINGTON

PLAIN STEEL PALLET

REV.	ZONE	CHANGE/D.C.N.	DATE	BY	M/F

CAD FILE:

DRAWN BY: REDRAWN BY SLR | DATE: 2/5/93

APPROVED BY: | SCALE:

D–331 • 12 • 16• ___ | SHT. 1 OF 1