

PUTTING A TI525 or TI545 PLC INTO RUN:

- 1. Hook up the following cable from the laptop computer com1 port to the RS232 program port on the TI525 or TI545 processor.
500.1.1315 – TI525
328.51.438 – TI545**
- 2. Turn on the power to the laptop computer.**
- 3. At the c:\> prompt, change the directory to the TISOFT directory by typing CD\TISOFTx.
(the TISOFT directory name may change per application)**
- 4. At the c:\TISOFTx> prompt type TI505 and then press the enter key.
(you are now in the TISOFT programming software for the TI525 or TI545 PLC)**
- 5. Go online with the PLC by pressing the F4-on line key.**
- 6. When online with the PLC press the F6-aux key.(this is the screen that you will remain in for the remaining steps.)**
- 7. To put the PLC into the run mode. Use the arrow keys to move the cursor to the miscellaneous selection. To the right you will see various misc. options. Type 81-plc operational modes then press the enter key. Now press the F4-run key, then press the F1-exit key.**
- 8. When back to the auxiliary menu, exit the TISOFT program by pressing the F1-exit key, then the F2-yes key (when required) until you are back to the c:\> prompt on the computer. Disconnect the cable and turn off the laptop.**