

AUTO DENSITY SETUP**TI 525/545**

LOAD A “ 0 “ INTO AUTO DENSITY (V1)

SET FEED DRAWER DWELL TIME FOR PROPER MOLD FILL (V7)

OBSERVE ACTUAL COMPRESSION TIME (V27) AND LOAD THAT VALUE INTO V9) DESIRED COMPRESSION TIME

LOAD A “ 1 “ INTO AUTO DENSITY (V1)

OBSERVE LAST FEED DRAWER DWELL TIME (V24)

AB SLC

LOAD A “ 0 “ INTO AUTO DENSITY (N10:1)

SET FEED DRAWER DWELL TIME FOR PROPER MOLD FILL (N10:7)

OBSERVE ACTUAL COMPRESSION TIME (N10:27) AND LOAD THAT VALUE INTO N10:9) DESIRED COMPRESSION TIME

LOAD A “ 1 “ INTO AUTO DENSITY (N10:1)

OBSERVE LAST FEED DRAWER DWELL TIME (N10:24)