



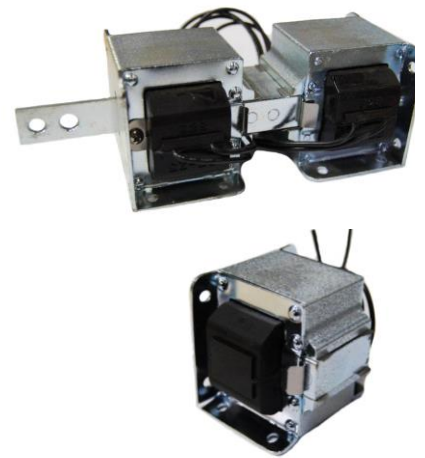
August 7, 2015 / ~~April 24, 2014~~

CRITICAL NOTICE TO ALL COLUMBIA CUSTOMERS

If your plant has Columbia "Pit Model Block Machine, UL18, 20, 22 & 26 Pallet Handling system, or Model #1, #2 Cuber, that currently is using the Coiltron Coil assemblies.

PLEASE READ THIS NOTICE CAREFULLY:

Columbia Machine has reached the point where we can no longer service or supply coil components for older Columbia equipment. After 65 years, these replacement parts have been phased out by our vendors. Columbia Machine is concerned about the potential down time and inconvenience that may result if this outdated equipment fails. We have a limited supply of service parts left, but once these are gone, there are no more. We are estimating a few months of supply left. The attached list shows our remaining inventory.



THE SOLUTION:



In an effort to resolve this issue as simply as possible, Columbia has created conversions to replace these coils and coil assemblies, it is even more important to plan ahead for these conversions to avoid costly unplanned down time.

To order or get information, call your Columbia Machine
CP Parts Sales representative;
(360) 694-1501.

Don't wait until it's too late!

Critical Note: "The following pages has current inventory, once this inventory is depleted, the parts will no longer be available...."

(See **Table** next back for part references)



Part Reference Table

Colmac #	Available Inventory	Used on	Conversion Kit
231581	0		
231582	6	307.1.12A Valve Assembly, Chain Conveyors	382.653.1 for Pushoff/Pallet Return, 382.193.4 for Conv/Elev
231583	6	307.1.26 Main Valve assembly for UL Loader/Unloader towers	
231584	0	313.16.181, 313.5.181, 382.51.62, Stop Clamp assemblies for #1 & #2 Cubers	
231585	1	5294 Coil assembly for Main Valve assembly on Pit 8, 10, 12, & 22 Model Block Machines	382.633.18 Main Valve

(see next page for component parts)

Critical Note: "The following page has current inventory, once this inventory is depleted, the parts will no longer be available...."



Inventory current as of: **8/7/2015**

Colmac #	Description	Old #	On Order	On Hand
	Coiltron			
5294	Solenoid Assy. on Base, 15 lb.	CM22-AC389 with Base		0
231585	Solenoid Assy. 15 lb.	CM22-AC389		22
232490	Plunger	CM22-5C25		27
233542	Tie Rod	912-10 / 215 CPP-10/2-2AC-8		33
233541	Glides	CM22-2-7AC-3		0
328.85.25	Coil	CM22-4C-286		119
C1079.1	Tie Bar	C1079.1		0
233550	Rear Frame "no hole"	CM22-1C-48		1
233551	Front Frame"slotted hole"	CM22-1C-49		7
231584	Solenoid Assy. 15 lb.	Same as #232491		1
231583	Solenoid Assy. 15 lb.	CM22-AC361/5294.1/328.85.1		3
232488	Plunger	CM22-5C-119		0
233541	Glides	CM22-2-7AC-3		0
328.85.25	Coil	CM22-4C-286		119
234605	Frame "round hole"	CM22-1C-54		3
231582	Solenoid Assy. 10 lb.	CM22-AC-356/5294.1/328.85.5		3
232487	Plunger	CM22-5C-118		1
233540	Glides	CM22-7AC-1		12
233552	Frame	CM22-1C-53		3
328.85.27	Coil	CM22-4C-62		2
232491	Plunger, Double Eye	CM22-215C / 328-69-2		4
232489	Plunger, Single Eye	CM22-5C-121		0
231622	Coil, 15 lb. , 50HZ	CM22-4C-301		0
231581	Solenoid Assy. on Flat Base	CM22-AC-204 / 215CPP		0