

“CPM”series Machine’s Bolt Torque Settings Guide

Compression and Stripper cylinders base bolts torque to **250 Ft Lb’s**

Compression and Stripper rod end nuts, torque to **600 Ft Lb’s**

Stripper Cylinder top collar, bolts torque to **300 Ft Lb’s**

Vibrator and counter balance gearbox to floor, torque bolts to **1,120Ft Lb’s**

“Aluminum” Shaft couplings cap head bolts, torque to **35Ft Lb**

Parallel bar End bolts (30mm). Torque to **1,120Ft Lb’s**

Parallel bar 24mm bolts torque to **562 Ft Lb’s**

Shaker Shaft foot bolts, torque to **110 Ft Lb’s**

Shaker Shaft top bolt, Torque to **1,280 Ft Lb’s**

Die Support, long centre Bolt, Torque to **1,650 Ft Lb’s**

Column bottom, Cap bolts, Torque to **110 Ft Lb’s**

Pallet Table guide bolts, (4 off) Torque to **(1,600 Ft Lb’s (old setting) to 1,300 Ft Lb’s (New setting)**

Pallet Table securing bolts, (6 off) Torque to **560 Ft Lb**