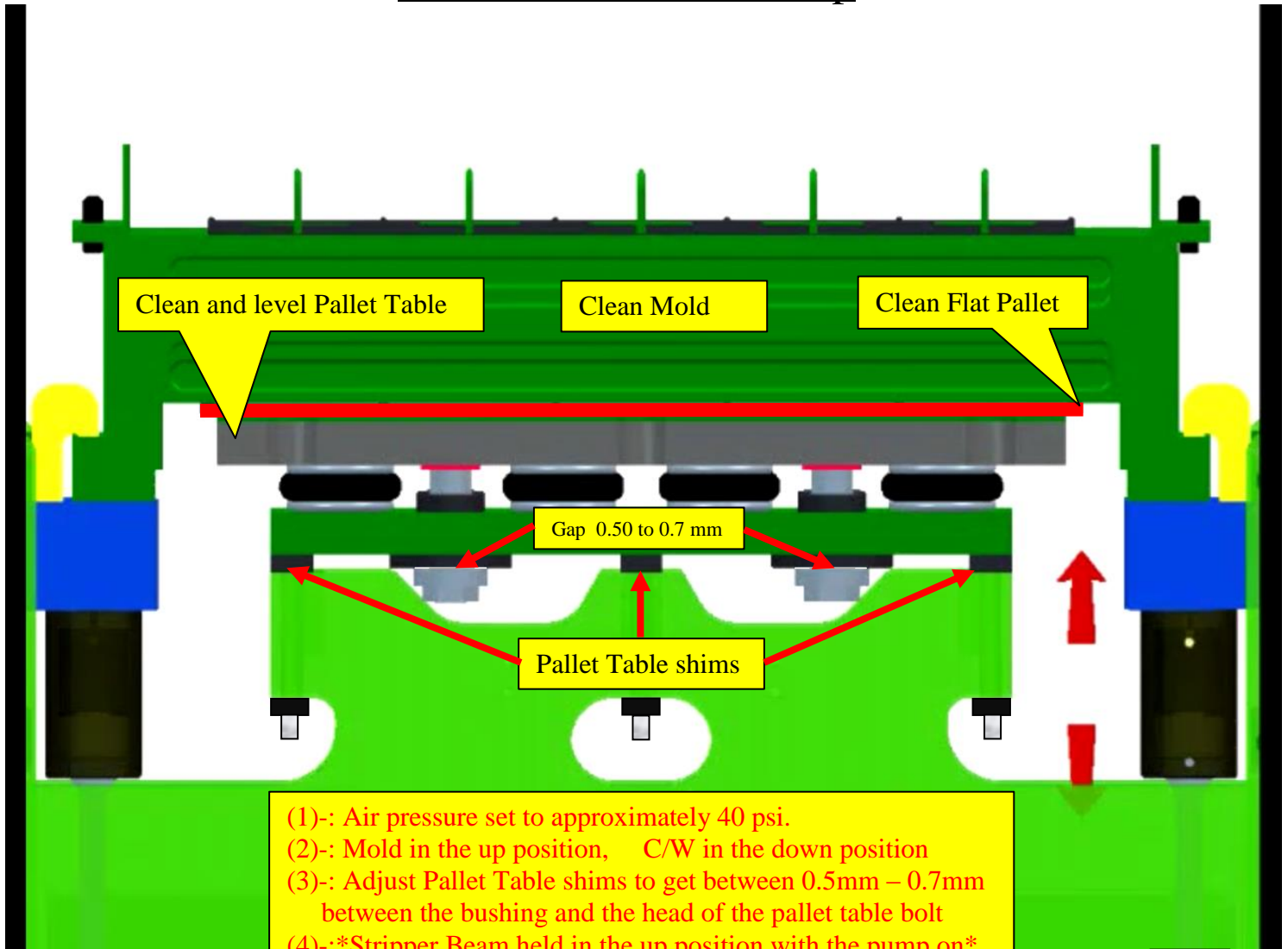


CPM Pallet Table Set up



- (1)-: Air pressure set to approximately 40 psi.
- (2)-: Mold in the up position, C/W in the down position
- (3)-: Adjust Pallet Table shims to get between 0.5mm – 0.7mm between the bushing and the head of the pallet table bolt
- (4)-: *Stripper Beam held in the up position with the pump on*

