



The World's Most Versatile Concrete Products Machine

The CPM Series product line has proven a workhorse over the past years of operation. As with all product lines there are improvements, enhancements and upgrades to better help the product line. Columbia has taken feedback from you, our customers, and developed and implemented these product enhancements.

The areas of enhancements are: Compression/Stripper Beam Section, Push Back Pan Section, Feed Drawer Section, Center Section, and the Pallet Feeder Section

CONVERSION KITS:

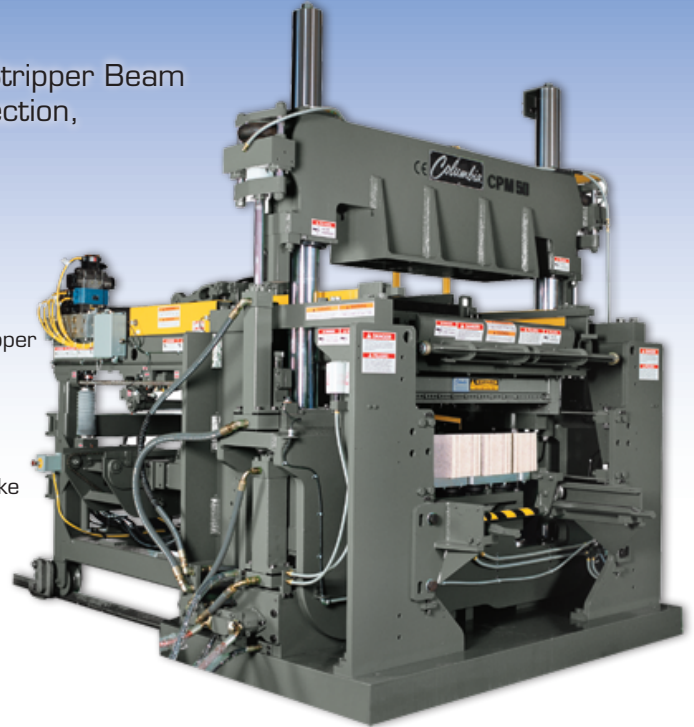
- **Compression/Stripper Beam:**
 - 382.764.XXX Beam-lock kit: Locks compression/stripper beams together during strip
 - 382.1026.XXX Cylinder upgrade kit
 - 382.XXXX.XXX Urethane compression beam bumpers
 - 382.946.1.XXX Non-lube airstroke kit: customer's who have cast iron bushings in their air-stroke assembly can replace them with fiber bushings that don't use grease

- **Push Back Pan:**
 - 382.829.XXX Connection tube guide rollers
 - 382.871.XXX Push back pan with 12 degree blade
 - 382.872.XXX Speed control with a flow control valve

- **Feed Drawer:**
 - 382.861.XXX Feed drawer tube clamps - pneumatic to hydraulic
 - 382.981.XXX Feed drawer side and back seals
 - 382.925.XXX Agitator conversion to linkage style (old style)
 - 382.942.XXX Agitator conversion to linkage style (new style)
 - 382.953.XXX Feed drawer shut-off valve for safety
 - 382.1103.XXX Feed drawer flanged roller wheels to flat and vee roller wheels

- **Center Section:**
 - 382.863.XXX Hydraulic conversion combined with 382.870.XXX
 - 382.870.XXX Remotely moving manifold off machine
 - 382.963.XXX Proportional air valves
 - 382.164.XXX Variable Frequency Drive (VFD) vibrator drive conversion
 - 382.870.6SP Rotary valve conversion

- **Pallet Feeder:**
 - 382.995.XXX Upgrade to double rack rotary actuator



For more information on Columbia's Conversion Kits please visit www.columbiamachine.com or call us at **1-360-694-1501** x573